159. Preparation of Regioselectively Protected Hydroquinones by Phosphorylation of *p*-Benzoquinones with Trialkyl Phosphites¹)

by Rudolf O. Duthaler*, Paulette A. Lyle, and Christoph Heuberger

Laboratorium für Organische Chemie der Eidgenössischen Technischen Hochschule, CH-8092 Zürich

(29.III.84)

Summary

The title reaction has been applied to 10 monosubstituted *p*-benzoquinones (Scheme 2, Table). The regioselectivity of the O-phosphorylation is influenced by bulky substituents (*t*-butyl and trimethylsilyl) and, electronically, by the methoxy group. The regioselectivity, which is high in nonpolar media (benzene), is lower in polar solvents (CH₂Cl₂ and CH₃CN). The synthetic potential of this transformation, exemplified by the preparation of compounds **29** (Scheme 3) and **32** (Scheme 4), is considerably extended by applying milder methods for the phosphate hydrolysis and by using the reagent couple P(OCH₃)₃/trimethylsilyl chloride, which gives clean access to *p*-hydroxyphenyl phosphates. *p*-Benzoquinones **4h** and **4i** with strong π -acceptor substituents react in a different way, giving phosphonates. The electronically induced regioselectivity of the O- and C-phosphorylation is in accordance with the preferences expected for the attack by a nucleophilic phosphorylation agent.

1. Introduction. – An efficient method for the preparation of hydroquinone monoalkyl ethers is the reductive phosphorylation of *p*-benzoquinones by phosphites introduced by *F. Ramirez* and coworkers [1a-c]. *p*-Benzoquinone (1), when reacted with trialkyl phosphites **a** in aprotic media, yields 4-alkoxyphenyl phosphates **b** which can be transformed to *p*-alkoxyphenols **c** by alkaline hydrolysis. Phenolic compounds **d** result when the reaction is done in the presence of a proton source (*e.g.* AcOH [2]) or with dialkyl phosphites **e** [3]. 4-(Trimethylsilyloxy)phenyl phosphates **f** are obtained with dialkyl trimethylsilyl phosphites **g** [4] (Scheme 1).

Our interest in this reaction is related to studies of the total synthesis of the antibiotic Lysolipin I [5]. The transformation of the quinone 2 [6] to the phosphate 3, if successful, would be a welcome alternative to other routes for the preparation of 2-arylcyclohexanones related to 3 [6] (Scheme 1). The regioselectivity of the phosphorylation of 2 was hoped to follow the somewhat simple conception that the electron deficient C(1)-carbonyl would be more reactive, giving phosphate 3 as the major product. Since there are no reports supporting this hypothesis²), we decided to inves-

¹) Part of the planned Ph.D. of Ch.H., ETH No. 7565.

²) The only non-symmetrically substituted *p*-quinones studied so far are the complex khellin- and psoralen-quinones [7]. Other examples giving *C*-phosphorylated products are discussed below.



tigate the regioselectivity of the reductive phosphorylation of monosubstituted p-benzoquinones with phosphites.

2. Reaction of Selected *p*-Benzoquinones with Phosphites. – The reductive phosphorylation of *p*-benzoquinones with phosphites was studied with the monosubstituted *p*-benzoquinones 4x (x = a-i) and with *O*-methyljuglone 5. The results are assembled in the *Table* and in *Scheme 2*. Since the crucial step of this reaction is the necessarily intermolecular alkyl-group transfer from the P- to the *para*-O-atom (see below, *Discussion*), an improvement of this reaction is conceivable by intercepting the intermediate **h**



				Table	. Reaction of p	-Benzoquinones	with Trimethyl	phosphite			
<i>p</i> -l-	senzo-	Substituent	Reagent	Solvent	4-CH ₃ O-Pher	nyl Phosphates	4-OH-Pheny	/l Phosphates	Phenylphospl	honates	
'nb	none	R ¹			R ¹ -C(2)	R ¹ -C(3)	R ¹ -C(2)	R ¹ -C(3)			
4a		OCH ₃	P(OMe) ₃	C ₆ H ₆	6a (79%)	7a (2.5%)	1	I	-	I	1
		ı	P(OMe) ₃	CH ₃ CN	6a (51%)	7a (9%)		I	ı	I	I
			P(OMe) ₃ /TMSCI	CH_2CI_2			8a and 9a ()	73 %)	10 (0.6%)	I	i
			P(OMe) ₃ /TMSCI	CH,CI,	6a (84%) ^{a)}	7a (2.5%) ^{a)}	I	1		11 (13%) ^{a)}	I
4		CH3	P(OMe) ₃	C ₆ H ₆	6b (44%) ^{b)}	7b (36%) ^{b)}	8b (4%) ^{b)}	9b (2%) ^{b)}	I		I
46		<i>t</i> -Bu	P(OMe) ₃	C ₆ H ₆	1	7c (72%)	I	9c (13%)	I	ſ	I
4 d		Si(Me) ₃	P(OMe) ₃	C ₆ H ₆	I	7d (67%)	I	9d (15%)	I	,1	I
4 e		CH,OCH,	P(OMe) ₃	C,H,	6e (17%) ^{b)}	7e (50%) ^{b)}	I	į	I	ł	I
4f		Br	P(OMe)	С,́Н,́	6f (23%)	7f (48%)	8f (6%) ^{c)}	9f (3 %) ^{c)}	I	I	I
			P(OMe) ₃ /TMSCI	CH,CI,			8f (40%) ^{c)}	9f (40%) ^{c)}	12f (14%)	I	I
			P(OMe) ₃ /TMSCI	CH ₂ Cl ₂	6f (36%) ^{a)}	7f (35%) ^{a)}	I	I		I	I
4		CI	P(OMe) ₃	$C_{6}H_{6}$	6g (28%)	7g (47%)	I	I	I	I	I
4h		C(0)C ₆ H ₅	P(OMe) ₃ /TMSCI	CH,Cl,	1	I	1	I	12h (43%)	I	I
			P(OMe) ₃ /TMSCI	CH_2CI_2	I	I	I	I	I	13h (56%) ^{a)}	I
			P(OMe) ₃	1	I	I	I	I	12h ^{d)}	I	14h ^{d)}
:		CO ₂ CH ₃	P(OMe) ₃ /TMSCI	CH_2Cl_2	I	I	I		12i (48%)	I	1
			P(OMe) ₃	$C_{k}H_{k}$	I	I	I	~~~~	12i (18%)	13i (20%)	14i (20%)
ŝ			P(OMe) ₃ /TMSCI	CH_2CI_2	16 (21%) ^{a)}	17 (6.5%) ^{a)}	ţ	ł	I	15 (59%) ^{a)}	1
(n)	After	methylation wi	ith (CH ₃ O) ₂ SO ₂ .								
<u>,</u>	Yield	calculated usin	ng the isomer ratio de	termined by	¹ H-NMR or G	ÿ					
<u>5</u>	Ratio	o determined by ally separated b	methylation and chrowy CC, combined yield	omatographi 1 42 %.	c separation.						

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(Scheme 7) with a second reagent before the alkyl group is transferred³). Possible candidates not catalyzing the *Arbuzov* rearrangement of the phosphite [9] are alkyl sulfates and trialkylsilyl chlorides. While trimethylsilyl chloride (TMSCl) proved to be a very efficient trapping agent, the reaction of phosphonium ion **h** with $(CH_3)_2SO_4$ was found to be of minor importance (see below, Scheme 3).

With P(OCH₃)₃ the *p*-methoxyphenyl phosphates **6x** (substituent at C(2)) and **7x** (substituent at C(3)) were usually isolated as major products together with the *p*-hydroxyphenyl phosphates **8x** and **9x** which are the main products of the reactions with P(OCH₃)₃ in the presence of an excess of TMSCl followed by methanolysis (CH₃OH/ acid)⁴)⁵).

Methoxy-*p*-benzoquinone 4a was chosen as the first substrate because of its close relation to quinone 2 (*Scheme 1*). Treatment of 4a with P(OCH₃)₃ in dry benzene afforded the 2-substituted phenyl phosphate 6a as the major product (79%) together with traces (2.5%) of the regioisomer $7a^6$)⁷). The reductive phosphorylation of 4a proceeds therefore with the desired regioselectivity which seems to drop off slightly in CH₃CN⁸). Reaction of 4a with P(OCH₃)₃/TMSCl in CH₂Cl₂ followed by cleavage of the phenyl silyl ether in CH₃OH/HCl gave a mixture of the methoxy-*p*-hydroxyphenyl phosphates 8a and 9a (73%) and a small amount of phosphonate 10 (0.6%). The major product 8a could be isolated by recrystallization. Alkylation of the crude reaction mixture with (CH₃O₂SO₂ gave 6a (84%), 7a (2.5%) and phosphonate 11 (13%)⁵).

While almost no regioselectivity was found in the case of methyl-*p*-benzoquinone $(4b^9)$, the *t*-butyl- and trimethylsilyl-substituted quinones 4c and 4d reacted with exclusive formation of the 3-substituted isomers 7c and $7d^{10}$)¹¹). The methoxymethyl-substituted quinone 4e afforded the phosphates 6e and $7e^{11}$ in a 1:3 ratio. Bromo-*p*-benzoquinone (4f) gives the *O*-phosphorylated *p*-methoxyphenols 6f and 7f in a 1:2 ratio¹¹). With P(OCH₃)₃/TMSCl 14% of phosphonate $12f^{12}$ could be isolated in addition to 80% of a 1:1 mixture of phenols 8f and 9f which were analyzed by methylation ($\rightarrow 6f$ and 7f) and chromatographic separation. The reaction of 4f in CH₂Cl₂ proceeded therefore with lower selectivity than in benzene. In close analogy to the bromo compound 4f

³) This has, in principal, been achieved previously by either using dialkyl phosphites [3] or trialkyl phosphites and a proton source [2] [8]. The latter method, however, gave poor results when applied to **4a**.

⁴) The same result could, in principle, be obtained by using dialkyl trimethylsilyl phosphites [4] or P(OTMS)₃ [10]. However, these reagents are unstable and their preparation is rather tedious [11]. For this reason P(OCH₃)₃/TMSCl has already been recommended as a substitute for other transformations [12].

⁵) In some experiments with P(OCH₃)₃/TMSCl the isolation and characterization of products is preceded by alkylation with (CH₃O)₂SO₂ converting phenols to methyl ethers. Connected with this alkylation were sometimes slightly higher yields, probably due to re-methylation of monoaryl phosphates and arylphosphonic acids, which have been formed by slow dealkylation of the dimethyl esters by TMSCl.

⁶) For the structural assignment see below (Section 3).

⁷) Minor byproducts of this reaction, due in part to moisture [2] [8], are the *p*-hydroxyphenyl phosphates 8a/9a, 2-methoxyhydroquinone, and polar phosphonates (see below).

⁸) In the case of khellinquinone a change of solvent (benzene to CH_3CN) has been reported to cause a reversal of regioselectivity [7a].

⁹) Structure **6b** was tentatively assigned to the major component of the mixture of **6b/7b**.

¹⁰) The phenols 9c and 9d formed as by-products of the reactions of 4c and 4d were converted to 7c and 7d by methylation with (CH₃O)₂SO₂.

¹¹) For the structural assignment see below (Section 4).

¹²) The structure follows from the spectral data (see Exper. Part).

the chloro-*p*-benzoquinone (4g) afforded 6g and 7g in a 1:2 ratio¹³). The quinones 4h and 4i with π -acceptor substituents, reacting in a different way with P(OCH₃)₃, gave exclusively *C*-phosphorylated products (12x, 13x, and 14x, *Scheme 2*)¹⁴)¹⁵). With P(OCH₃)₃ alone, a mixture of 12h and 14h was obtained in the case of 4h, a mixture of 12i, 13i, and 14i from 4i¹⁶). A much cleaner reaction, affording 12h and 12i¹⁶) as the only products, is obtained by using the reagent couple P(OCH₃)₃/TMSCl¹⁷). Interestingly, *O*-methyljuglone 5 gives the naphthyl phosphonate 15¹²) as major product (59%) together with the 4,5-dimethoxy-1-naphthyl phosphate (16) (21%) and minor amounts of the 4,8-dimethoxy-substituted isomer 17 (6.5%)¹¹) (Scheme 2).

3. Synthetic Applications. – The scope of the reductive phosphorylation of *p*-benzoquinones could be considerably extended, if the alkyl substituent introduced at the *para*-O-atom could be chosen independently to the ester groups of the reducing phosphite. However, reaction of methoxy-*p*-benzoquinone (4a) with $P(OEt)_3/(CH_3O)_2SO_2$ gave the *p*-ethoxyphenyl compounds 18 (49%) and 19 (12%) as the main products with only *ca*. 5% of the *p*-methoxy compound 20 (*Scheme 3*)¹⁸). This goal can still be achieved by alkylation of phenol 8a, which is obtained in high yield by reaction of 4a with $P(OCH_3)_3/TMSCI$ and cleavage of the silyl ether. As an example, the benzyloxy compound 21 was prepared in quantitative yield by treatment of 8a with BzBr/K₂CO₃ (*Scheme 3*).

Another important problem in connection with our synthetic project (Scheme 1) is the removal of the phosphoryl group. It was observed that the usual conditions, reflux in NaOH/H₂O/ROH [1a], gave poor results with the dimethyl phenyl phosphates **6a** and **7a**. This may be due to the sensitivity of electron-rich phenols to oxidation, especially under basic conditions. In addition, it is very likely that the methyl-ester groups of phosphates **6a** and **7a** are cleaved before the phenyl ester, and that the resulting monoaryl phosphates, which are doubly deprotonated in the strongly alkaline medium, are hydrolyzed very slowly [15]. However, a mixture of phosphates **6a** and **7a** was successfully transformed to the acetates **22** (81%) and **23** (3.5%)¹⁹) by demethylation with trimethylsilyl bromide (TMSBr) [17], hydrolysis of the resulting di(trimethylsilyl) phenyl phosphates **24** and **25** at pH 4 (aq. acetate buffer/dioxane) [15], and acetylation of the resulting phenols **26** and **27**. Analogous treatment of phosphate **21** afforded the

¹³) The structures of **6g** and **7g** were deduced by comparison of their ¹H-NMR spectra with the spectra of **6f** and **7f** (see *Exper. Part*).

¹⁴) Products of C-phosphorylation (without TMSCl complex mixtures of partially O-methylated derivatives) are formed in small quantities in all cases (e.g. 10 and 11 from 4a, 12f from 4f), but have not been isolated pure and characterized.

¹⁵) The regioselective O-phosphorylation of benzoyl-p-benzoquinone (4h) with neat P(OCH₃)₃, reported in [13], is, however, most probably based on an erroneous structure assignment, since not the slightest trace of such a product could be detected, when this experiment was repeated.

¹⁶) The structural assignments are based on spectroscopic data. The position of the OH-group in 14h and 14i was deduced from the δ -values of the OH-protons (10.36 ppm, 14h; 10.27 ppm, 14i) and, in the case of 14i, from a ³¹P, ¹HO-coupling of *ca.* 1 Hz.

¹⁷) Phosphonate 14i was obtained in ca. 30% yield from 4i by treatment with P(OCH₃)₃/AcOH [14]. The P(OCH₃)₃/TMSCl method with ca. 50% yield seems to be superior.

¹⁸) A full experimental description of these transformations is given in the Ph.D. thesis of Ch.H.

¹⁹) The structures of 22 and 23, and therefore also of 6a and $7a^{6}$ were assigned by comparison with authentic samples [16].



p-benzyloxyphenol **28** in 88% yield (*Scheme 3*). Phenol **26** was also prepared from pure phosphate **6a** by base-catalyzed transesterification in EtOH. The best result (80% of **26** in 4 days) was obtained with CsF as catalyst [18]. The reaction catalyzed by KF/dicyclohexyl-18-crown-6 [19] was extremely slow (66% of **26** in 49 days), and te-traisopropyl titanate, which is an efficient catalyst for the transesterification of carbo-xylates [20], was found to be inefficient for the ethanolysis of phenyl phosphate **6a** (13% of **26**, 68% conversion after 1 week at reflux)¹⁸).



The reaction of methoxy-p-benzoquinone (4a) with $P(OCH_3)_3/TMSCl$, proceeds with high regioselectivity and thus gives access to a variety of selectively O-protected 2-methoxyhydroquinones which are otherwise difficult to prepare²⁰). The facile conversion of phosphate 8a to the p-(2'-hydroxyethoxy)phenol 29 (75% overall yield), the starting material for the preparation of quinone-acetal 30, illustrates the utility of this approach (Scheme 3) [22].

The target compound, 2-arylcyclohexanone 3 (Scheme 1), was finally obtained from quinone 2 in 77% yield by reductive phosphorylation with $P(OCH_3)_3$, without either formation of detectable amounts of the regioisomeric phosphate or, most importantly, of tetrahydrodibenzofurane 31 or derivatives thereof²¹). Phosphate 3 could be converted to the acetate 32 (79% yield) by treatment with TMSBr, hydrolysis at pH 4, and acetylation. The new *p*-benzoquinone 2 was obtained in 84% yield from 4a by FeCl₃-oxidation [23] of the hexahydrodibenzofurane 33, which results from *Michael* addition of enamine 34 to 4a according to [24] (Scheme 4).

4. Synthesis of *p*-Benzoquinones 4d and $4e^{22}$) and Structural Assignment of Products. – The preparation of trimethylsilyl-*p*-benzoquinone (4d) [26] could be improved by minor modifications. The protected hydroquinone 35 was obtained from the *O*-trimethylsilyl derivative 36 of 2-bromohydroquinone (37) by bromine-lithium exchange and quenching with TMSCI. Mild acidic hydrolysis (AcOH/H₂O/KF) in a two-phase system (CH₂Cl₂), containing a phase-transfer catalyst, afforded 38, which was oxidized with Ag₂O to 4d (Scheme 5).



(THP = 2-Tetrahydropyranyl)

²⁰) In some cases the regioselective dealkylation of alkyl aryl ethers [21] may be an alternative.

²¹) The oxidative cleavage of the furane ring of compounds related to 31 has been tried without success [6].

²²) The other quinones have been prepared by standard or published methods [25] (see Exper. Part).

(Methoxymethyl)-*p*-benzoquinone (4e) has been prepared previously by oxidation of 2-(methoxymethyl)phenol with *Frémy*'s salt [27]. Our synthesis (*Scheme 5*) has the advantage that it gives access to phosphate 7e, one of the regioisomers formed in the reaction of 4e with P(OCH₃)₃. Treatment of methyl gentisate 39 with dihydropyrane/ pyridinium *p*-toluenesulfonate gave exclusive reaction of the non-chelated OH-group at C(5), affording the monoprotected derivative 40, which could be transformed to 41 by methylation with CH₃I/K₂CO₃ in 93% overall yield²³). The *p*-methoxyphenol 42 was obtained in 69% yield from 41 by Li[AlH₄]-reduction, methylation of the resulting benzylalcohol 43 (BuLi/(CH₃O)₂SO₂), and deprotection of 44 (CH₃OH/CH₃SO₃H). Oxidation of 42 with Ce(NH₄)₂(NO₃)₆ (CAN) according to [29] afforded the rather unstable quinone 4e in 58% yield.



The position of the *t*-butyl substituent of **7c** was determined by phosphate hydrolysis and treatment of the resulting phenol with NaOD/D₂O according to [30], giving the deuterated derivative **45** (85% D₂, *Scheme* 6)¹⁸). The regioisomeric structure (substituent at C(2)) could be ruled out by the incorporation of two D-atoms. Monodeuterated 4-methoxyphenyl phosphate **46** (58% D₁) was obtained by desilylation of **7d** with CF₃CO₂D [31]. The position of the D-atom in **46** (C(3)), and therefore of the trimethylsilyl substituent in **7d** as well, was determined by ¹H-NMR¹⁸). The phosphates **7e** and **17** were identified by phosphorylation of the parent phenols **42** (*Scheme 5*) and **47**,



²³) A preparation of 4-benzyloxysalicylic acid from gentisic acid has been reported without any details [28].

respectively, [29] (Scheme 6) with dimethyl chlorophosphate $[32]^{24}$). Finally, the structures of the isomeric bromides **6f** and **7f** were determined by phosphate hydrolysis, giving the known [34] 2-bromo-4-methoxyphenol from **6f** and the 3-bromo isomer from **7f**¹⁸).

Discussion. – The reductive phosphorylation of monosubstituted *p*-benzoquinones with phosphites was found to proceed with high regioselectivity in the case of methoxy-, t-butyl-, and trimethylsilyl-p-benzoquinones (4a, 4c, and 4d, respectively). Phosphonates, which are usually minor by-products of the other reactions, were formed exclusively with benzoyl- and methoxycarbonyl-p-benzoquinone 4h and 4i, respectively. Interestingly, C-phosphorylation was also the main reaction path of O-methyljuglone 5. These results should help to elucidate the complex mechanism of this reaction [35]. The zwitterionic species \mathbf{h} and \mathbf{i} are most likely the immediate precursors of the products, which, in analogy to the Michaelis-Arbuzov and the Perkow reaction [9] [36], are formed by a nucleophilic dealkylation of the phosphonium ion [1] [35a] [35b]. Intermolecular dealkylation by the phenoxide ion gives \mathbf{k} and \mathbf{l} , while interception with TMSCl (or $(CH_3O)_2SO_2$, ROH, H₂O, and AcOH) leads to **m** and **n** (Scheme 7). Alkoxyphosphonium ions are among the most powerful alkylating agents known [37]. This explains the formation of dialkoxy derivatives 13x and hydroquinones 12x, by-products of the reaction leading to 14x (cf. Scheme 2), and the inefficiency of (CH₃O)₂SO₂ as trapping agent of h. It is, however, rather unlikely that an alkyl radical is transferred from an intermediate radical o^{25}).



The regioselective formation of 3-substituted phenyl phosphates (7c and 7d) from t-butyl- and trimethylsilyl-p-benzoquinones (4c) and (4d), respectively, is obviously a steric effect of the bulky substituents. The directing effect of the methoxy group, on the other hand, is most probably of electronic nature. In the case of methoxy-p-benzoqui-

²⁴) This reagent was prepared by chlorination of P(OCH₃)₃ [33].

²⁵) Such a step is included in a mechanism proposed by *Boeckestein & Buck* [35c]. If an intermediate o, for which some evidence was obtained by ESR [35b] [35c], is involved in the reaction at all, it is most probably reduced to h before the dealkylation occurs in order to account for the observed interception by protons, TMSCl, and (CH₃O)₂SO₂.

none (4a) a possible stabilization of the phosphonium intermediate **p** by the *o*-methoxy substituent could be considered as an explanation for the regioselectivity²⁶). This can, however, be ruled out since a similar effect should operate for the intermediates \mathbf{q} and r derived from 4e and 5, respectively, and should lead to the preferred formation of 6e and 17, the opposite regioselectivity than actually observed (Scheme 8). The preferred formation of **6a** from **4a** and **16** from **5** is therefore due to the conjugation of the methoxy-lone-pairs with either the quinoid or the aromatic nucleus of these systems, and corresponds to the selectivity expected for a nucleophilic phosphorylation agent. These results allow, however, no decision, whether an ionic mechanism with phosphite as attacking species [1a] [39] or a radical mechanism [35] is involved, since a phosphinium radical s, generated together with semiquinone t in a redox process from 1 and phosphite, could have nucleophilic properties in analogy to carbon-centered radicals substituted with alkoxy groups [40a] (Scheme 8)²⁷). The phosphonates isolated from the reactions of 4a, 4f, 4h, 4i, and 5 show that the C-phosphorylation of p-benzoquinones affords exclusively the regioisomers expected for a nucleophilic 1,4-addition. The reacting nucleophilic species could again be either the phosphite (ionic mechanism) or a phosphinium radical s (Scheme 8).

6. Conclusion. – The synthetic potential of the reductive phosphorylation of *p*-benzoquinones could be considerably extended by the introduction of the $P(OCH_3)_3/$ TMSCl reagent couple, by application of mild and selective methods for the phosphate hydrolysis, and by finding regio-directing substituent effects. The *t*-butyl and trimethylsilyl substituents which induce a high degree of regioselectivity are of special synthetic value: *t*-butyl as positional protecting group [41] and trimethylsilyl for directing electrophilic aromatic substitutions [42]. Aryl phosphates are furthermore one of the few phenolic derivatives which can react by breaking of the original C–O bond in substitutions by hydrogen [43] or by alkyl groups [44]. *ortho*-Lithiation, on the other hand, gives access to *o*-hydroxyphenyl phosphonates [45].

This work was supported by *Ciba-Geigy AG*, Basel. We are indebted to the following persons of our analytical department for their help: Prof. J. Seibl and Mrs. L. Golgowsky (MS), Ms. B. Brandenberg, Mr. F. Fehr, and Mr. M. Langenauer (NMR), and Mr. D. Manser (elemental analysis).

Experimental Part

General Remarks. See [46]. Purification of Solvents and Reagents: benzene, distillation (Ar) from Na/benzophenone; CH_2Cl_2 , filtration through Alumina (Woelm, basic, activity I); TMSCl and TMSBr, distillation from CaH₂; $P(OR)_3$, treatment with Na-wire and distillation. Materials. p-Benzoquinones **4b–4d** and **4f–4i** [25] have been prepared by Ag₂O-oxidation of the parent hydroquinones, which are either commercially available, or have been prepared according to published methods. Quinone **4a** was obtained according to [47], **5** according to [29].

1. General Procedures. – 1.1. Ag_2O -Oxidation of Hydroquinones. Freshly prepared Ag_2O (60–70 mmol, dried over P_2O_5) was added to the hydroquinone (30 mmol), dissolved in dry benzene (250 ml), containing Na_2CO_3 (5 g). After *ca.* 40 min of reaction (sometimes exothermic, followed by TLC), the salts were removed by

²⁶) Intermediate **p** is closely related to the pentavalent P-compounds formed in the reaction of *o*-quinones and α -diketones with phosphites [1] [38].

²⁷) A more detailed discussion is given in the thesis of Ch. H., cf. also [40b].

filtration (*Celite*), the filtrate was treated with Na_2CO_3 (3 h), refiltered, and the solvent was removed at reduced pressure. The crude quinone was usually purified by sublimation at h.v. and used immediately after the preparation and purification.

1.2. Reaction of Quinones with $P(OCH_3)_3$. To a solution of the quinone in an appropriate solvent $P(OCH_3)_3$ (1.1.-3 equiv. for reactive quinones, 5-10 equiv. for unreactive substrates) was added. After stirring for a given time under exclusion of light at r.t. (Ar), solvent and excess reagent were evaporated (aspirator), the residue was dried at h.v. and purified by chromatography.

1.3. Reaction of Quinones with $P(OCH_3)_3/TMSCl$ Followed by Methanolysis. A solution of the quinone in CH_2Cl_2 was added to a mixture of $P(OCH_3)_3$ (2–5 equiv.) and TMSCl (10–30 equiv.). After stirring for a given time, volatile materials were removed at reduced pressure. The residue was either treated with $CH_3OH/1$ aq. HCl (9:1, v/v) for 10 min followed by addition of sat. NaCl-solution and extraction with CH_2Cl_2 (aqueous workup) or HCl gas was passed for 10 min into a solution of the crude material in CH_3OH . The solvent was evaporated and the residue was freed from HCl by repeated evaporation with CH_3OH (2 ×) and CH_2Cl_2 (1 ×) (evaporative workup). Purification was achieved by chromatography.

2. Reactions with 2-Methoxy-1,4-benzoquinone (4a) [47]. -2.1. Treatment of 4a with $P(OCH_3)_3$. -2.1.1. In Benzene. Quinone 4a (1.38 g, 10 mmol) in dry benzene (50 ml) was treated with $P(OCH_3)_3$ (1.4 ml, ca. 11.5 mmol) for 24 h according to procedure 1.2. Chromatography (200 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 1:1:2) of 843 mg of the crude material (2.676 g) and re-chromatography of mixed fractions (127 mg) afforded 655 mg (79%) of 6a and 22 mg (2.5%) of 7a.

Dimethyl 2,4-Dimethoxyphenyl Phosphate (6a). An analytical sample was obtained by bulb-to-bulb distillation (140°/h.v.). IR (CHCl₃): 3030w, 2995m, 2955m, 2855w, 2835w, 1609m, 1598m, 1505s, 1455m, 1437m, 1420w, 1314m, 1278s, 1180s, 1158s, 1123m, 1042s, 954s, 910s, 855s, 836m, 822w. ¹H-NMR (100 MHz, CDCl₃): 3.74 and 3.81 (2s, CH₃O-C(2), CH₃O-C(4)); 3.84 (d, J = 11, (CH₃O)₂PO₂-C(1)); 6.36 (dd, J = 9 and 3, H-C(5)); 6.50 (d, J = 3, H-C(3)); 7.15 (dd, J = 9 and 2, H-C(6)). MS: 262 (100, M^{+}), 247 (6), 232 (7), 231 (3), 229 (4), 219 (5), 216 (7), 201 (4), 187 (2), 153 (9), 136 (22), 135 (16), 127 (51), 125 (9), 121 (3), 109 (59), 95 (4), 93 (5), 91 (3), 79 (9), 77 (3), 69 (5), 65 (3), 52 (6), 39 (3). Anal. cale. for C₁₀H₁₅O₆P (262.20): C 45.81, H 5.77, P 11.81; found: C 45.85, H 5.97, P 11.84.

Dimethyl 3,4-Dimethoxyphenyl Phosphate (7a). IR (CHCl₃): 3030w, 2995m, 2955s, 2935m, 2855m, 2840m, 1603s, 1502s, 1461s, 1449s, 1440s, 1414w, 1276s, 1261s, 1180s, 1155s, 1123m, 1045s, 985s, 891s, 856s. ¹H-NMR (80 MHz, CDCl₃): 3.78 (d, J = 11, (CH₃O)₂PO₂-C(1)); 3.78 and 3.84 (2s, CH₃O-C(3), CH₃O-C(4)); 6.70 (m, $W_{V_2} \approx 2$, H-C(2), H-C(5), H-C(6)). MS: 262 (100, M^+), 247 (79), 219 (18), 201 (2), 191 (2), 187 (5), 167 (2), 153 (7), 139 (2), 135 (3), 127 (13), 125 (7), 121 (6), 109 (93), 95 (6), 93 (8), 91 (4), 79 (14), 77 (3), 69 (6), 65 (7), 51 (6), 39 (5).

2.1.2. In CH_3CN . Quinone 4a (1.034 g, 7.5 mmol) in CH_3CN (15 ml) was treated with P(OCH₃)₃ (2.0 ml, ca. 17 mmol) for 30 h according to procedure 1.2. Chromatography of the crude material (2.01 g) as above afforded 1.006 g (51%) of 6a and 179 mg (9%) of 7a.

2.2. Treatment of **4a** with $P(OCH_3)_3/TMSCl. - 2.2.1$. Isolation of Dimethyl 4-Hydroxy-2-methoxyphenyl Phosphate (**8a**). Quinone **4a** (1.387 g, 10.05 mmol) in dry CH₂Cl₂ (20 ml) was treated with $P(OCH_3)_3$ (2 ml, ca. 17 mmol, and 0.2 ml, ca. 1.7 mmol after 15 h) and TMSCl (13 ml, ca. 0.1 mol) for 39 h according to procedure 1.3. Aqueous workup and flash chromatography (200 g of silica gel, CH₂Cl₂/AcOEt 1:1) yielded 16 mg (0.6%) of phosphonate **10** and 1.838 g (73%) of a mixture of **8a** and **9a**. Isomer **8a** was isolated pure by crystallization (hexane/CH₂Cl₂) and sublimation (80°/h.v.).

8a: m.p. 89.5–91°. IR (CHCl₃): 3590w, 3550w, 3250m, 2995m, 2955m, 2850w, 1612s, 1600s, 1500s, 1450s, 1433s, 1375m, 1260s, 1154s, 1110s, 1054s, 962s, 944s, 855s, 833s. ¹H-NMR (100 MHz, CDCl₃): 3.66 (*s*, CH₃O-C(2)); 3.89 (*d*, J = 11, (CH₃O)₂PO₂–C(1)); 6.11 (*dd*, J = 9 and 3, H–C(5)); 6.27 (*d*, J = 3, H–C(3)); 6.84 (*dd*, J = 9 and 2, H–C(6)); 7.80 (br., $W_{V_2} \approx 6$, OH). MS (*di*.): 248 (8, M^+), 223 (1), 216 (2), 205 (1), 203 (1), 168 (3), 154 (100), 139 (97), 125 (5), 111 (43), 109 (6), 107 (6), 96 (8), 93 (3), 79 (9), 77 (3), 69 (7), 65 (4), 55 (5), 52 (9). Anal. calc. for C₉H₁₃O₆P (248.17): C 43.56, H 5.26, P 12.48; found: C 43.43, H 5.30, P 12.20.

Dimethyl 2,5-Dihydroxy-4-methoxyphenylphosphonate (10): m.p. 126.5–127.5°. IR (CHCl₃): 3550s, 3200m, 2995m, 2950m, 2910w, 2845m, 1630s, 1589m, 1493s, 1441s, 1377s, 1252s, 1160s, 1076s, 1027s, 874m, 836s. ¹H-NMR (80 MHz, CDCl₃): 3.70 (d, J = 11, (CH₃O)₂PO-C(1)); 3.88 (s, CH₃O-C(4)); 5.31 (br., $W_{V_3} \approx 6$, HO-C(5)); 6.43 (d, J = 6.5, H-C(3)); 6.75 (d, J = 14, H-C(6)); 9.80 (br., $W_{V_3} \approx 2$, HO-C(2)). MS (di.): 248 (100, M^+), 233 (7), 231 (4), 217 (14), 216 (73), 205 (5), 201 (49), 186 (10), 173 (5), 153 (9), 139 (4), 135 (5), 124 (4), 109 (17), 93 (5), 79 (13), 69 (8), 53 (9), 39 (6).

2.2.2. Methylation of the Reaction Mixture. Quinone **4a** (1.377 g, 9.97 mmol) was treated as described above with $P(OCH_3)_3$ (2.2 ml) and TMSCl (13 ml) in CH_2Cl_2 (30 ml). Part (496 mg) of the crude material (2.933 g), obtained by evaporative workup (procedure 1.3) was heated with $(CH_3O)_2SO_2$ (0.4 ml, *ca.* 4 mmol) and K_2CO_3 (2.8 g) in acetone (20 ml) under reflux for 19 h. After removal of solids by filtration and solvent by evaporation, the mixture was worked up with CH_2Cl_2 . Chromatography ($CH_2Cl_2/AcOEt$ 1:1) of the crude material (475 mg) and re-chromatography (cyclohexane/CH₂Cl₂/AcOEt 1:1:2) of mixed fractions gave 371 mg (84%) of **6a**, 12 mg (2.5%) of **7a**, and 68 mg (62 mg (13%) after purification by bulb-to-bulb distillation (160°/h.v.)) of **11**.

Dimethyl 2,4,5-Trimethoxyphenylphosphonate (11). IR (CHCl₃): 3030w, 2990s, 2950s, 2845m, 1602s, 1583m, 1496s, 1459s, 1436s, 1382s, 1338m, 1313w, 1276s, 1238s, 1085s, 1025s, 973w, 883w, 872w, 827s. ¹H-NMR (60 MHz, CDCl₃): 3.72 (d, J = 11, (CH₃O)₂PO-C(1)); 3.80, 3.83, and 3.87 (3s, CH₃O-C(2), CH₃O-C(4), CH₃O-C(5)); 6.43 (d, J = 7, H-C(3)); 7.18 (d, J = 15, H-C(6)). MS: 276 (10, M^+), 262 (7), 261 (5), 247 (5), 243 (5), 229 (5), 219 (5), 215 (4), 209 (5), 168 (100), 153 (91), 140 (10), 139 (9), 125 (49), 110 (55), 109 (21), 107 (10), 95 (19), 93 (14), 91 (9), 87 (11), 84 (37), 79 (27), 77 (14), 71 (12), 69 (22), 65 (11), 60 (17), 57 (16), 55 (12), 51 (13), 45 (17), 43 (44), 41 (27), 39 (12).

2.3. Dimethyl 4-Benzyloxy-2-methoxyphenyl Phosphate (21). A solution of 8a (993 mg, 4.0 mmol) and BzBr (0.57 ml, ca. 4.8 mmol) in acetone (25 ml) containing K_2CO_3 (6.85 g) was boiled under reflux for 6 h. After evaporation of solvent, the mixture was worked up with CH₂Cl₂. Flash chromatography (80 g of silica gel, hexane/CH₂Cl₂/AcOEt 1:1:1) yielded 1.342 g (99%) of 21. An analytical sample was obtained by bulb-to-bulb distillation (170°/h.v.). IR (CHCl₃): 3030w, 2995m, 2955m, 2915w, 2855w, 1609m, 1598m, 1500s, 1460m, 1447s, 1415w, 1377w, 1275s, 1181s, 1159s, 1123m, 1040s, 955s, 929s, 855s, 838m. ¹H-NMR (80 MHz, CDCl₃): 3.80 (s, CH₃O-C(2)); 3.84 (d, J = 11, (CH₃O)₂PO₂-C(1)); 4.99 (m, $W_{V_3} \approx 2$, C₆H₅CH₂O-C(4)); 6.42 (dd, J = 9 and 3, H-C(5)); 6.55 (d, J = 3, H-C(3)); 7.10 (d, J = 9, H-C(6)); 7.15-7.5 (m, C₆H₅CH₂O-C(4)). MS (di.): 338 (18, M^+), 247 (7), 244 (1), 219 (1), 127 (2), 109 (19), 91 (100), 79 (3), 65 (6), 63 (1), 51 (1), 39 (2). Anal. calc. for C₁₆H₁₉O₆P (338,29): C 56.81, H 5.66, P 9.16; found: C 56.98, H 5.64, P 9.03.

2.4. Hydrolysis of the Phosphates **6a** and 7**a**. – 2.4.1. TMSBr and $AcOH/AcONa/H_2O$ -Dioxane. To a mixture of **6a** and 7**a** (369 mg, 1.41 mmol, purified by chromatography) TMSBr (0.6 ml, *ca*. 4.5 mmol) was added (Ar). After stirring for 1 h at r.t., the volatile material was evaporated at reduced pressure. The residue was heated to 100° under reflux for 47 h in a buffer solution, consisting of AcOH (2.6 ml), NaOAc (1.2 g), dioxane (12 ml), and H₂O (*ca*. 8 ml, total volume 20 ml). Workup with Et₂O, treatment of the crude product mixture (194 mg) with Ac₂O/pyridine (2 ml of each) over night, removal of reagents by azeotropic distillation with hexane, and chromatography (30 g of silica gel, hexane/AcOEt 3:2) afforded 225 mg (81%) of **22** and 10 mg (3.5%) of **23**.

2,4-Dimethoxyphenyl Acetate (22). IR (CHCl₃): 3030w, 3000w, 2960m, 2935m, 2915w, 2835m, 1755s, 1609s, 1602s, 1499s, 1453s, 1436s, 1419m, 1366s, 1310s, 1282m, 1258s, 1172s, 1155s, 1118m, 1030s, 1010m, 929w, 896m, 835m, 827m. ¹H-NMR (100 MHz, CDCl₃): 2.26 (s, CH₃CO₂-C(1)); 3.76 and 3.78 (2s, CH₃O-C(2), CH₃O-C(4)); 6.41 (dd, J = 9 and 3, H-C(5)); 6.52 (d, J = 3, H-C(3)); 6.91 (d, J = 9, H-C(6)).

3,4-Dimethoxyphenyl Acetate (23). IR (CHCl₃): 3030w, 3000w, 2955m, 2930m, 2870w, 2855w, 2835m, 1750s, 1603s, 1500s, 1461s, 1450s, 1439s, 1413m, 1367s, 1332w, 1260s, 1178s, 1148s, 1122s, 1025s, 1014s, 955s, 912w, 892m, 835w. ¹H-NMR (100 MHz, CDCl₃): 2.25 (s, CH₃CO₂-C(1)); 3.82 and 3.83 (2s, CH₃O-C(3), CH₃O-C(4)); 6.5 6.7 (m, H-C(2), H-C(6)); 6.82 (d, J = 9, H-C(5)). MS: 196 (18, M^+), 167 (2), 154 (100), 139 (76), 125 (3), 111 (18), 95 (5), 93 (9), 83 (2), 79 (3), 77 (1), 69 (7), 65 (5), 55 (3), 53 (4), 51 (4), 43 (19), 39 (4).

2.4.2. CsF/EtOH. A solution of **6a** (165 mg, 0.63 mmol) and CsF (1.0 g, 6.6 mmol) in EtOH (4 ml) was stirred at r.t., until all **6a** had been consumed (TLC, 90 h). Workup with Et₂O, treatment with Ac₂O/pyridine (*ca.* 1 ml of each) over night, azeotropical removal of reagents (hexane), and chromatography (18 g of silica gel, hexane/AcOEt 3:2) gave 99 mg (80%) of **22**.

2.4.3. KF/Crown/EtOH. A solution of **6a** (192 mg, 0.733 mmol), $KF \cdot 2H_2O$ (0.7 g, 7.4 mmol), and dicyclohexyl-18-crown-6 (27.5 mg, 0.074 mmol) in EtOH (5 ml) was stirred at r.t., until no **6a** could be detected by TLC (49 days). Workup, acetylation, and chromatography as described above afforded 96 mg (66%) of **22**.

2.5. 4-Benzyloxy-2-methoxyphenol (28). TMSBr (0.6 ml, ca. 4.6 mmol) was added to phosphate 21 (505 mg, 1.494 mmol) under Ar. After stirring for 1 h at r.t., the volatile compounds were evaporated (aspirator), and a buffer solution, consisting of AcOH (2.6 ml), NaOAc (0.6 g), dioxane (12 ml) and H₂O (8 ml), was added. The mixture was heated under reflux (100°) for 64 h and worked up with Et₂O. Bulb-to-bulb distillation (140°/h.v.) followed by flash chromatography (10 g of silica gel, CH₂Cl₂/AcOEt 1:1) afforded 305 mg (88%) of 28. IR (CHCl₃): 3555s, 3085w, 3065w, 3030w, 3005w, 2965w, 2935w, 2915w, 2865w, 2845w, 1622m, 1610m, 1499s, 1461s, 1448s, 1431m, 1379s, 1286m, 1260s, 1190s, 1155s, 1118s, 1107m, 1079w, 1027s, 945w, 931w, 906w, 833m.

¹H-NMR (80 MHz, CDCl₃): 3.76 (*s*, CH₃O-C(2)); 4.95 (*m*, $W_{\gamma_4} \approx 2$, C₆H₅CH₂O-C(4)); 5.26 (br., $W_{\gamma_4} \approx 2$, HO-C(1)); 6.40 (*dd*, J = 9 and 3, H-C(5)); 6.52 (*d*, J = 3, H-C(3)); 6.77 (*d*, J = 9, H-C(6)); 7.15-7.5 (*m*, C₆H₅CH₂O-C(4)). MS: 230 (21, M^+), 139 (7), 111 (3), 91 (100), 79 (2), 65 (9), 51 (3), 39 (3). Anal. calc. for C₁₄H₁₄O₃ (230.25): C 73.03, H 6.13; found: C 72.85, H 6.25.

3. Reactions with 2-Methyl-1,4-benzoquinone (4b). -3.1. Treatment of 4b with $P(OCH_3)_3$. Quinone 4b (984 mg, 8.07 mmol) in dry benzene (30 ml) was reacted with $P(OCH_3)_3$ (1.5 ml and 0.9 ml after 20 h, ca. 20 mmol) for 41 h according to procedure 1.2. Chromatography (110 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 1:1:1) of part (1.032 g) of the residue (1.982 g) gave 835 mg (80%) of 6b/7b and 64 mg (6%) of 8b/9b.

Dimethyl 4-Methoxy-2-methyl- and Dimethyl 4-Methoxy-3-methylphenyl Phosphate (**6b**/7**b**). IR (CHCl₃): 3030w, 2995m, 2955m, 2910w, 2850m, 2830w, 1605w, 1590w, 1493s, 1462m, 1412w, 1379w, 1275s, 1179m, 1156m, 1118w, 1042s, 1007m, 972s, 910w, 898m, 873w, 853m. ¹H-NMR (100 MHz, CDCl₃): 2.18 (m, $W_{V_i} \approx 2, 55\%$) and 2.28 (m, $W_{V_i} \approx 2, 45\%$) (CH₃); 3.73 and 3.76 (2s, CH₃O-C(4)); 3.82 (d, J = 11, (CH₃O)₂PO₂-C(1)); 6.55–6.8 and 6.9–7.25 (2m, 3H). MS: 246 (100, M^+), 231 (40), 137 (18), 134 (12), 109 (68), 91 (7), 79 (7), 77 (7).

Dimethyl 4-Hydroxy-2-methyl- and Dimethyl 4-Hydroxy-3-methylphenyl Phosphate (**8b**/9**b**). IR (CHCl₃): 3600w, 3280m, 2995w, 2955m, 2920w, 2855w, 1615w, 1595w, 1493m, 1455m, 1420w, 1380w, 1323w, 1265s, 1182s, 1150m, 1105m, 1060–1045s, 1004m, 973s, 940m, 903m, 856m. ¹H-NMR (100 MHz, CDCl₃): 2.14 (*major*) and 2.18 (*minor*) (2m, $W_{V_3} \approx 2$, CH₃); 3.82 and 3.84 (2d, J = 12, (CH₃O)₂PO₂--C(1)); 4.2–5.2 (br., HO--C(4)); 6.35–6.6 and 6.7–7.0 (2m, 3H). MS: 232 (100, M^+), 217 (3), 200 (5), 138 (6), 137 (8), 127 (11), 124 (13), 123 (21), 120 (30), 110 (18), 109 (34), 95 (8), 91 (10), 79 (11), 78 (11), 67 (6), 55 (6).

4. Reactions with 2-(*t*-Butyl)-1,4-benzoquinone (4c). – 4.1. Treatment of 4c with $P(OCH_3)_3$. Quinone 4c (492 mg, 3 mmol) was treated with $P(OCH_3)_3$ (1 ml, *ca*. 8.5 mmol) in dry benzene (20 ml) for 120 h according to procedure 1.2. Chromatography (200 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 2:2:1) of the crude material gave 625 mg (72%) of 7c and 112 mg (13%) of 9c.

Dimethyl 3-(t-Butyl)-4-methoxyphenyl Phosphate (7c). Bulb-to-bulb distillation (150°/h.v.) of 7c (304 mg) gave an analytical sample (299 mg). IR (CHCl₃): 3030w, 3000m, 2960s, 2910m, 2870w, 2860w, 2840w, 1605w, 1590w, 1489s, 1458s, 1410m, 1392w, 1361w, 1276s, 1180s, 1140w, 1090m, 1065s, 1045s, 982s, 892m, 882m, 856s. ¹H-NMR (300 MHz, CDCl₃): 1.35 (s, (CH₃)₃C-C(3)); 3.81 (s, CH₃O-C(4)); 3.85 (d, J = 11, (CH₃O)₂PO₂-C(1)); 6.79 (d, J = 8.5, H-C(5)); 7.04 (ddd, J = 8.5, 3, and 1.5, H-C(6)); 7.09 (dd, J = 3 and 1, H-C(2)). MS: 288 (33, M^+), 273 (100), 258 (4), 245 (3), 233 (4), 215 (2), 179 (3), 147 (3), 136 (3), 131 (3), 127 (5), 121 (4), 115 (5), 109 (13), 91 (7), 77 (5), 65 (2), 51 (2), 41 (3). Anal. calc. for C₁₃H₂₁O₃P (288.28): C 54.16, H 7.34, P 10.74; found: C 54.25, H 7.52, P 10.66.

Dimethyl 3-(1-Butyl)-4-hydroxyphenyl Phosphate (9c). An analytical sample of 9c was obtained by sublimation (120°/h.v.), m.p. 133°. IR (CHCl₃): 3600w, 3300m, 3000m, 2960s, 2915m, 2870w, 2860w, 1610w, 1592w, 1500m, 1485m, 1460m, 1450m, 1419s, 1392w, 1366m, 1326w, 1270s, 1180s, 1133w, 1050s, 1022s, 982s, 896s, 882s, 856s, 813m. ¹H-NMR (80 MHz, CDCl₃, δ -values based on int. CHCl₃ = 7.27): 1.36 (s, (CH₃)₃C-C(3)); 3.86 (d, J = 11, (CH₃O)₂PO₂-C(1)); 6.53 (d, J = 8.5, H-C(5)); 6.79 (ddd, J = 8.5, 3, and ca. 1, H-C(6)); 7.00 (dd, J = 3 and ca. 1, H-C(2)); 7.13-7.7 (br., HO-C(4)). MS (di.): 274 (27, M^+), 259 (100), 231 (4), 219 (6), 133 (6), 127 (10), 115 (6), 109 (11), 105 (10), 103 (3), 91 (3), 77 (5), 65 (2), 57 (2), 55 (3). Anal. calc. for C₁₂H₁₉O₅P (274.25): C 52.55, H 6.98, P 11.29; found: C 52.64, H 7.02, P 10.69.

4.2. O-Methylation of 9c. A mixture of 9c (79 mg, 0.288 mmol), $(CH_3O)_2SO_2$ (0.4 ml, ca. 3 mmol), and K_2CO_3 (0.4 g) in acetone (20 ml) was boiled under reflux for 80 h. Filtration (*Celite*) and workup with CH_2Cl_2 gave 82 mg (99%) of 7c.

5. Experiments with 2-Trimethylsilyl-1,4-benzoquinone (4d) [26]. – 5.1. Synthesis of 4d. – 5.1.1. 2,5-Bis(trimethylsilyloxy)phenyl Bromide (36). A mixture of 2-bromo-1,4-hydroquinone (37) (1.5 g, 7.93 mmol) and (TMS)₂NH (2.5 ml, 12.8 mmol) was carefully heated and boiled under reflux for 15 h (Ar). Excess reagent was evaporated at reduced pressure (aspirator), and the residue was purified by bulb-to-bulb distillation (90°/h.v.) giving 2.628 g (99%) of 36. IR (CHCl₃): 2955m, 2895w, 1598m, 1554w, 1480s, 1395w, 1252s, 1123w, 1033m, 935m, 910s, 869m, 842s. ¹H-NMR (80 MHz, CDCl₃, δ -values based on int. CHCl₃ = 7.27): 0.27 and 0.31 (2s, (CH₃)₃SiO--C(2), (CH₃)₃SiO--C(5)); 6.55-6.85 (m, H--C(3), H--C(4)); 7.03 (d, J = 3, H--C(6)). MS: 334 (61, M^{+}), 332 (57, M^{+}), 319 (24), 317 (23), 303 (13), 301 (11), 289 (1), 287 (1), 252 (4), 239 (12), 238 (39), 237 (65), 223 (6), 221 (3), 209 (2), 179 (7), 165 (8), 152 (7), 151 (8), 139 (14), 137 (15), 109 (5), 83 (8), 73 (100), 45 (22), 43 (8).

5.1.2. 1,4-Bis(trimethylsilyloxy)-2-trimethylsilylbenzene (35). To a solution of 36 (2.62 g, 7.87 mmol) in dry Et_2O (20 ml) 10 ml of *ca*. 3.2M BuLi in hexane (32 mmol) were added by syringe. After the addition of more Et_2O (15 ml), the mixture was boiled under reflux for 3 h and cooled to r.t. before TMSCI (5 ml, *ca*. 39 mmol)

was added. After stirring for 15 h, the mixture was filtered, the solvent evaporated, and the residue purified by bulb-to-bulb distillation (120°/h.v.) yielding 2.268 g (88%) of **35**. IR (CHCl₃): 2955*m*, 2895*w*, 1562*w*, 1556*w*, 1495*w*, 1463*s*, 1382*m*, 1250*s*, 1129*w*, 1066*w*, 950*m*, 914*s*, 890*m*, 840*s*. ¹H-NMR (100 MHz, CDCl₃, δ -values based on internal CH₂Cl₂ = 5.33): 0.27 (*s*, 18H) and 0.32 (*s*, 9H) ((CH₃)₃SiO-C(2), (CH₃)₃SiO-C(5), (CH₃)₃Si-C(1)); 6.5–6.9 (*m*, 3H). MS: 328 (11, *M*⁺), 327 (23, *M*⁺), 326 (73, *M*⁺), 312 (8), 311 (25), 295 (11), 281 (4), 267 (2), 262 (2), 254 (10), 239 (10), 238 (8), 223 (20), 221 (6), 209 (4), 195 (4), 193 (4), 179 (5), 163 (12), 147 (15), 133 (8), 105 (5), 91 (3), 73 (100), 59 (4), 45 (16).

5.1.3. 2-Trimethylsilyl-1,4-benzoquinone (4d). To a solution of 35 (100 mg, 0.306 mmol) in CH₂Cl₂ (1 ml), 0.6 ml of aq. KF/AcOH (1M for each) and a solution of (Et)₃NBz⁺Cl⁻ (7 mg) in H₂O (1 ml) were added. After stirring for 120 h at r.t., the reaction was terminated (TLC, hexane/CH₂Cl₂/AcOEt 2:2:1) and worked up with CH₂Cl₂. The crude 2-trimethylsilyl-1,4-hydroquinone (38) (56 mg) was oxidized with Ag₂O (150 mg, 0.65 mmol) according to the general procedure. Sublimation of part (44 mg) of the crude product (50 mg) (30°/h.v.) afforded 29 mg (58% based on 35) of 4d, m.p. 66–67°. IR (CHCl₃): 3025–3005w, 2960m, 2900w, 1705w, 1660s, 1648s, 1609m, 1575m, 1405w, 1321s, 1275s, 1251s, 1099s, 1006m, 921m, 845s, 640w. ¹H-NMR (80 MHz, CDCl₃, δ -values based on int. CHCl₃ = 7.27): 0.27 (s, (CH₃)₃Si-C(2)); 6.7–6.8 (m, 2H); 6.85–6.95 (m, 1H). MS (di.): 180 (1, M^+), 165 (100), 137 (27), 121 (2), 109 (4), 83 (20), 73 (16), 63 (6), 53 (8), 45 (5), 43 (9).

5.2. Treatment of 4d with $P(OCH_3)_3$. Quinone 4d (181 mg, 1.006 mmol) was treated with $P(OCH_3)_3$ (0.4 ml, *ca.* 3.4 mmol) in dry benzene (20 ml) for 6.5 days according to procedure 1.2. Chromatography (50 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 2:2:1) of the crude material gave 207 mg (67%) of 7d and 44 mg (15%) of 9d.

Dimethyl 4-Methoxy-3-trimethylsilylphenyl Phosphate (7d). An analytical sample was obtained by bulb-tobulb distillation (110°/h.v.). IR (CHCl₃): 3030w, 3000m, 2955s, 2900w, 2855w, 2840w, 1592w, 1581w, 1475s, 1461s, 1440m, 1393s, 1265s, 1243s, 1185s, 1178s, 1138m, 1070–1035s, 975s, 893m, 866s, 855s, 840s, 813w. ¹H-NMR (300 MHz, CDCl₃): 0.25 (s, (CH₃)₃Si–C(3)); 3.78 (s, CH₃O–C(4)); 3.86 (d, J = 11.3, (CH₃O)₂PO₂–C(1)); 6.76 (d, J = 9, H–C(5)); 7.14 (d, J = 3, further split, $W_{\gamma_{k}} \approx 2$, H–C(2)); 7.18 (ddd, J = 9, 3, and 1.5, H–C(6)). MS: 304 (59, M^{+}), 289 (100), 274 (8), 259 (71), 243 (2), 229 (4), 227 (4), 215 (29), 199 (8), 195 (5), 183 (86), 165 (15), 153 (7), 133 (10), 121 (5), 119 (19), 105 (15), 89 (13), 83 (10), 79 (6), 73 (13), 59 (15). Anal. calc. for C₁₂H₂₁O₅PSi (304.35): C 47.36, H 6.95; found: C 46.93, H 6.98.

Dimethyl 4-Hydroxy-3-trimethylsilylphenyl Phosphate (9d). Sublimation (120°/h.v.) gave an analytical sample, m.p. 132°. IR (CHCl₃): 3595w, 3300m, 2990w, 2950m, 2895w, 2850w, 1597w, 1581w, 1482m, 1448m, 1397s, 1347w, 1313m, 1252s, 1137m, 1050s, 974s, 872s, 852s, 838s, 621w. ¹H-NMR (80 MHz, CDCl₃, δ -values based on int. CHCl₃ = 7.27): 0.30 (s, (CH₃)₃Si–C(3)); 3.89 (d, J = 11, (CH₃O)₂PO₂–C(1)); 6.2–6.7 (br., HO–C(4)); 6.46 (d, J = 9, H–C(5)); 6.8–7.15 (m, H–C(2), H–C(6)). MS (di.): 290 (28, M^+), 276 (16), 275 (45), 274 (99), 213 (16), 185 (56), 183 (15), 167 (14), 166 (17), 165 (29), 155 (17), 151 (17), 150 (14), 137 (29), 135 (17), 125 (14), 123 (28), 121 (18), 119 (16), 111 (16), 109 (100), 107 (24), 105 (93), 97 (31), 95 (27), 93 (25), 91 (70), 89 (31), 85 (32), 83 (56), 81 (28), 79 (49), 77 (40), 75 (99), 73 (55), 71 (45), 69 (48), 61 (45), 57 (76), 55 (56), 45 (65), 43 (74), 41 (46). Anal. calc. for C₁₁H₁₉O₅PSi (290.33): C 45.51, H 6.60; found: C 46.23, H 6.75.

5.3. O-Methylation of 9d. A mixture of 9d (10 mg, 0.035 mmol), $(CH_3O)_2SO_2$ (25 µl, ca. 0.3 mmol), and K_2CO_3 (0.1 g) in acetone (15 ml) was boiled under reflux for 17 h. Filtration (*Celite*), evaporation of solvent, workup with CH₂Cl₂, and bulb-to-bulb distillation (110°/h.v.) gave 11 mg (quant.) of 7d.

6. Experiments with 2-Methoxymethyl-1,4-benzoquinone (4e) [27]. -6.1. Synthesis of 4e. -6.1.1. Methyl 5-(2'-Tetrahydropyranyloxy)salicylate (40). A solution of methyl gentisate (39) (4.978 g, 29.63 mmol), prepared from gentisic acid, according to [48], dihydropyrane (8.1 ml, *ca.* 89 mmol), and pyridinium *p*-toluenesulfonate (80 mg, 0.32 mmol) in CH₂Cl₂ (80 ml) was stirred for 1 h at r.t. (Ar). Workup with CH₂Cl₂ and flash chromatography (200 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 3:11) afforded 7.589 g (quant.) of 40, m.p. $61-65^{\circ}$. IR (CCl₄): 3415w, 3230m, 3000w, 2945s, 2870m, 2850m, 1725w, 1678s, 1650w, 1612s, 1480s, 1438s, 1386s, 1369m, 1355s, 1332s, 1283s, 1251s, 1200s, 1146m, 1123s, 1110s, 1076s, 1048m, 1037s, 1019s, 980s, 965s, 933m, 900s, 870m, 693m.¹ H-NMR (80 MHz, CDCl₃): 1.3-2.2 (*m*, 6H); 3.4-4.1 (*m*, 2H-C(6')); 3.92 (*s*, CH₃O); 5.30 (*m*, *W*_{1/2} \approx 6, H-C(2')); 6.87 (*d*, *J* = 9, H-C(3)); 7.18 (*dd*, *J* = 9 and 3, H-C(4)); 7.49 (*d*, *J* = 3, H-C(6)); 10.39 (*s*, 41), 80 (47), 69 (18), 67 (36), 57 (50), 56 (40), 55 (100), 54 (34), 53 (38), 52 (37), 51 (20), 43 (45), 41 (60), 39 (35).

6.1.2. Methyl 2-Methoxy-5-(2'-tetrahydropyranyloxy)benzoate (41). A solution of 40 (7.399 g) and CH₃I (8 ml, ca. 0.128 mol) in acetone (150 ml) containing K_2CO_3 (12 g) was boiled under reflux for 7 days. Additional CH₃I (8 ml) had been added after 4 days. After evaporation of reagent and part of the solvent, the mixture was worked up with AcOEt. Flash chromatography (300 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 3:1:1) yielded

7.161 g (93% based on **39**) of **41**. IR (CHCl₃): 3025w, 2990w, 2940s, 2870w, 2850w, 2835w, 1718s, 1607w, 1580m, 1489s, 1460s, 1453s, 1433s, 1411m, 1386w, 1355m, 1302s, 1275s, 1178s, 1142m, 1108s, 1073s, 1019s, 986s, 960s, 925w, 896s, 869m. ¹H-NMR (80 MHz, CDCl₃): 1.4–2.2 (m, 6H), 3.4–4.2 (m, 2H–C(6')); 3.87 and 3.90 (2s, CH₃O–CO–C(1), CH₃O–C(2)); 5.25–5.45 (m, H–C(2')); 6.89 (d, J = 9, H–C(3)); 7.19 (dd, J = 9 and 3, H–C(4)); 7.5 (d, J = 3, H–C(6)). MS: 266 (0.5, M^+), 235 (3), 182 (96), 167 (13), 151 (97), 137 (15), 136 (19), 121 (23), 111 (13), 108 (27), 107 (11), 95 (10), 93 (31), 85 (100), 84 (79), 83 (39), 80 (12), 79 (13), 69 (16), 67 (24), 65 (27), 63 (11), 57 (33), 56 (34), 55 (99), 53 (32), 52 (21), 51 (21), 50 (12), 43 (29), 41 (53), 39 (49).

6.1.3. 2-Methoxy-5-(2'-tetrahydropyranyloxy)phenylmethanol (43). A solution of 41 (10.712 g, 40.3 mmol) in dry Et₂O (180 ml) was added dropwise to an ice-cooled mixture of Li[AlH₄] (7.95 g, 209 mmol) in Et₂O (100 ml) (Ar). After boiling under reflux for 1 h, the reaction was cooled (ice) and quenched by the addition of *Celite* (2–3 g) and sat. (NH₄)₂SO₄-solution. Boiling under reflux (1 h), filtration (*Celite*), evaporation of solvent, and flash chromatography (300 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 2:1:1) of the crude material gave 9.179 g (95%) of 43. Bub-to-bub distillation (180°/h.v.) of 480 mg of 43 gave an analytical sample (441 mg). IR (CHCl₃): 3595m, 3455w, 3030w, 2990m, 2940s, 2870s, 2850s, 2835m, 1590w, 1490s, 1460s, 1453s, 1440s, 1428s, 1386s, 1355s, 1322m, 1278s, 1178s, 1159s, 1147m, 1122s, 1103s, 1071s, 1020s, 982s, 958s, 936s, 904s, 885m, 870s, 845w. ¹H-NMR (80 MHz, CDCl₃): 1.4–2.2 (m, 6H); 2.42 (t, *J* = 6, *HOCH*₂–C(1)); 3.35–4.2 (m, 2H–C(6')); 3.82 (s, CH₃O–C(2)); 4.64 (d, *J* = 6, *s a fter exchanging with D₂O*, HOCH₂–C(1)); 5.30 (m, $W_{Y_i} \approx 6$, H–C(2')); (9, 95 (5), 93 (15), 84 (100), 83 (50), 77 (6), 69 (15), 65 (18), 57 (12), 56 (28), 55 (96), 54 (33), 53 (17), 41 (24), 39 (29). Anal. calc. for C₁₃H₁₈O₄ (238.27): C 65.53, H 7.61; found: C 65.59, H 7.67.

6.1.4. 2-Methoxymethyl-4-(2'-tetrahydropyranyloxy)anisol (44). To a solution of 43 (1.001 g, 4.21 mmol) in dry THF (100 ml) 6 ml of 1.5M BuLi in hexane (ca. 9 mmol) was added at -78° by syringe (Ar). The mixture was warmed to -20° (10 min) and cooled again (-78°). After the addition of (CH₃O)₂SO₂ (1.7 ml, ca. 18 mmol), the mixture was stirred at r.t. over night. Excess of reagent was quenched with 25% aq. NH₃/H₂O (1:6, v/v) (1 h) and the mixture was worked up with Et₂O. Chromatography (150 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 5:1:1) gave 997 mg (94%) of 44. ¹H-NMR (90 MHz, CDCl₃): 1.5–2.2 (*m*, 6H); 3.40 (*s*, CH₃OCH₂-C(2)); 3.3–4.1 (*m*, 2H-C(6')); 3.75 (*s*, CH₃O-C(1)); 4.45 (*m*, $W_{\gamma_{c}} \approx 2$, CH₃OCH₂-C(2)); 5.2–5.4 (*m*, H-C(2')); 6.75 (*d*, J = 9, H-C(6)); 6.95 (*dd*, J = 9 and 3, H-C(5)); 7.10 (*d*, J = 3, H-C(3)).

6.1.5. 4-Methoxy-3-(methoxymethyl)phenol (42). A solution of 44 (895 mg, 3.55 mmol) and CH₃SO₃H (0.2 ml) in CH₃OH (50 ml) was stirred at r.t. for 12 min (Ar). Workup with AcOEt, chromatography (150 g of silica gel, hexane/CH₂Cl₂/AcOEt 4:1:1), and crystallization (CH₂Cl₂/hexane) afforded 463 mg (77%) of 42, m.p. 70.5-72° (subl., 65°/h.v.). IR (CHCl₃): 3600m, 3340m, 3000m, 2935m, 2905m, 2835m, 1600w, 1497s, 1463s, 1453s, 1437s, 1383m, 1370w, 1329w, 1283s, 1267m, 1176s, 1154s, 1121w, 1088s, 1032s, 1000w, 958m, 905w, 872m. ¹H-NMR (80 MHz, CDCl₃): 3.40 (s, CH₃OCH₂-C(3)); 3.75 (s, CH₃O-C(4)); 4.47 (m, $W_{Y_2} \approx 2$, CH₃OCH₂-C(3)); 5.2-5.9 (br., HO-C(1)); 6.6-6.9 (m, 3H). MS: 168 (100, M^+), 153 (16), 137 (82), 136 (24), 125 (8), 121 (5), 108 (14), 107 (55), 94 (8), 93 (7), 91 (3), 79 (11), 77 (17), 65 (15), 53 (6), 51 (6), 45 (18), 39 (12). Anal. calc. for C₉H₁₂O₃ (168.19): C 64.27, H 7.19; found: C 64.25, H 7.21.

6.1.6. Dimethyl 4-Methoxy-3-(methoxymethyl)phenyl Phosphate (7e). A solution of 42 (34 mg, 0.202 mmol), dimethyl chlorophosphate [32] [33] (0.1 ml, ca. 1 mmol), and diisopropylethylamine (0.17 ml, ca. 1 mmol) in CH₂Cl₂ (1 ml) was stirred 18 h at r.t. (Ar). Workup with CH₂Cl₂, chromatography (3 g of silica gel, hexane/CH₂Cl₂/AcOEt 1:1:1) of the crude material, and bulb-to-bulb distillation (170°/h.v.) yielded 53 mg (95%) of 7e. IR (CHCl₃): 3040w, 2995m, 2955m, 2855w, 2840w, 2830w, 1595w, 1560w, 1492s, 1461s, 1425m, 1382w, 1366w, 1270s, 1179s, 1156s, 1123w, 1090s, 1040s, 986s, 900s, 885s, 855s. ¹H-NMR (300 MHz, CDCl₃): 3.42 (s, CH₃OCH₂-C(3)); 3.81 (s, CH₃O-C(4)); 3.85 (d, J = 11.3, (CH₃O)₂PO₂-C(1)); 4.46 (m, $W_{V_2} \approx 1.5$, CH₃OCH₂-C(3)); 6.79 (d, J = 9, H-C(5)); 7.12 (dd, J = 9 and 3, further split by small couplings, H-C(6)); 7.22 (d, J = 3, further split by small couplings, H-C(2)). MS: 276 (100, M^+), 261 (44), 245 (94), 244 (14), 233 (15), 229 (7), 215 (37), 187 (6), 151 (43), 150 (12), 135 (22), 127 (26), 121 (13), 120 (10), 119 (13), 109 (60), 93 (8), 91 (13), 79 (10), 77 (10), 65 (9), 45 (21). Anal. calc. for C₁₁H₁₇O₆P (276.14): C 47.83, H 6.20, P 11.21; found: C 47.70, H 6.29, P 11.12.

6.1.7. 2-(Methoxymethyl)-1,4-benzoquinone (4e). To a solution of 42 (258 mg, 1.535 mmol) in CH₃CN (26 ml) a solution of Ce(NH₄)₂(NO₃)₆ (1.7 g, 3.1 mmol) in H₂O (10 ml) was added within 12 min. After 5 min the mixture was worked up with CH₂Cl₂. This procedure was repeated, because TLC analysis showed unreacted 42. Flash chromatography (25 g of *Florisil*, hexane/CH₂Cl₂/AcOEt 4:4:1) gave 136 mg (58%) of 4e, m.p. 35.5–37.5°. IR (CHCl₃): 3030w, 2990w, 2930m, 2880w, 2810m, 1655s, 1614m, 1600m, 1448m, 1405w, 1360w, 1347w, 1325m, 1281s, 1188m, 1133m, 1112m, 1060s, 1002w, 967w, 908s. ¹H-NMR (80 MHz, CDCl₃): 3.49 (s,

CH₃O); 4.31 (*d*, $J \approx 2$, CH₃OCH₂–C(2)); 6.7–6.95 (*m*, 3H). MS: 166 (17, M^+), 152 (32), 151 (17), 137 (34), 124 (100), 109 (38), 95 (20), 94 (17), 82 (12), 81 (30), 77 (6), 69 (8), 67 (10), 66 (13), 65 (20), 55 (17), 54 (22), 53 (24), 45 (29), 39 (37).

6.2. Treatment of **4e** with $P(OCH_3)_3$. Quinone **4e** (135 mg, 0.888 mmol) was treated with $P(OCH_3)_3$ (1.1 ml, ca. 8.9 mmol) in dry benzene (15 ml) for 42 h according to procedure 1.2. Chromatography (50 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 1:1:1) of the crude material (249 mg) gave 165 mg (67%) of a mixture of dimethyl 4-methoxy-2-(methoxymethyl)- and dimethyl 4-methoxy-3-(methoxymethyl)phenyl phosphate (**6e** and **7e**, respectively), ratio **6e**/**7e** ca. 26:74, according to ¹H-NMR. Bulb-to-bulb distillation (170°/h.v.) gave an analytically pure sample. IR (CHCl₃): 2990m, 2950m, 2850w, 2830w, 1593w, 1489s, 1456s, 1425m, 1380w, 1365w, 1270s, 1179s, 1155s, 1035s, 985s, 967s, 898s, 885s, 853s. ¹H-NMR (300 MHz, CDCl₃, signals of 2-methoxymethyl isomer **6e** only): 3.42 (s, CH₃OCH₂-C(2)); 3.80 (s, CH₃O-C(4)); 3.85 (d, J = 11.3, (CH₃O)₂PO₂-C(1)); 4.54 (m, $W_{V_2} \approx 2$, CH₃OCH₂-C(2)); 6.78 (dd, J = 9 and 3, H-C(5)); 6.98 (d, J = 3, H-C(3)); 7.21 (dd, J = 9 and 1, H-C(6)). MS: 276 (100, M⁺), 261 (87), 245 (73), 233 (33), 229 (30), 215 (25), 151 (51), 150 (17), 137 (12), 135 (36), 127 (21), 121 (30), 120 (12), 119 (23), 109 (54), 91 (22), 79 (11), 77 (11), 45 (18). Anal. calc. for C₁₁H₁₇O₆P (276.14): C 47.83, H 6.20, P 11.21; found: C 47.69, H 6.24, P 11.04.

7. Experiments with 2-Bromo-1,4-benzoquinone (4f). – 7.1. Treatment of 4f with $P(OCH_3)_3$. Quinone 4f (319 mg, 1.71 mmol) in dry benzene (6 ml) was reacted with $P(OCH_3)_3$ (0.3 ml, *ca*. 2.5 mmol) for 20 h according to procedure 1.2. Chromatography (60 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 1:1:1) of the residue (521 mg) and re-chromatography of mixed fractions (118 mg) gave 124 mg (23%) of 6f, 254 mg (48%) of 7f, and 50 mg (9%) of a mixture of 8f and 9f, eluted with CH₂Cl₂/AcOEt 1:1. A mixture of 8f/9f (49 mg), (CH₃O)₂SO₂ (0.2 ml, *ca*. 1.8 mmol), and K₂CO₃ (0.6 g) in acetone (2 ml) was boiled under reflux for 6 h (Ar). Filtration, workup with CH₂Cl₂, and chromatography (8 g of silica gel, CH₂Cl₂/AcOEt 1:1) gave 21 mg (4%) of 6f and 11 mg (2%) of 7f.

Dimethyl 2-Bromo-4-methoxyphenyl Phosphate (**6f**). IR (CCl₄): 3000w, 2950m, 2910w, 2850w, 2835w, 1597w, 1572w, 1483s, 1460w, 1438m, 1298s, 1280m, 1260m, 1203s, 1180m, 1040s, 948s, 853s, 688w, 670w. ¹H-NMR (100 MHz, CDCl₃): 3.74 (s, CH₃O-C(4)); 3.87 (d, J = 11, (CH₃O)₂PO₂-C(1)); 6.78 (dd, J = 9 and 3, H-C(5)); 7.08 (dd, J = 3 and ≈ 1 , H-C(3)); 7.31 (dd, J = 9 and ≈ 1.5 , H-C(6)). MS: 312 (18, M^+), 310 (18, M^+), 297 (1), 295 (1), 281 (1), 279 (1), 231 (100), 216 (21), 203 (4), 201 (9), 175 (2), 173 (2), 137 (2), 123 (5), 119 (2), 109 (21), 93 (4), 79 (7), 63 (3). Anal. calc. for C₉H₁₂BrO₅P (310.98): C 34.75, H 3.89, P 9.96; found: C 34.60, H 4.00, P 9.31.

Dimethyl 3-Bromo-4-methoxyphenyl Phosphate (**7f**). IR (CCl₄): 3080w, 3010w, 2955m, 2910w, 2855w, 2840w, 1599w, 1576w, 1486s, 1460m, 1440m, 1400w, 1300–1280s, 1260s, 1198s, 1180s, 1135w, 1070–1040s, 960s, 874m, 852s, 676w. ¹H-NMR (100 MHz, CDCl₃): 3.82 (*d*, J = 11, (CH₃O)₂PO₂–C(1)); 3.84 (*s*, CH₃O–C(4)); 6.81 (*d*, J = 9, H–C(5)); 7.15 (*ddd*, J = 9, 3, and ≈ 2 , H–C(6)); 7.40 (*dd*, J = 3 and ≈ 1.5 , H–C(2)). MS: 312 (84, M^+), 310 (84, M^+), 297 (22), 295 (22), 231 (3), 216 (2), 203 (6), 201 (9), 186 (3), 119 (11), *109* (100), 107 (10), 93 (4), 79 (15), 75 (4), 63 (5), 53 (4), 51 (4), 43 (13). Anal. calc. for C₉H₁₂BrO₅P (310.98): C 34.75, H 3.89, P 9.96; found: C 34.90, H 3.96, P 9.17.

Dimethyl 2-Bromo- and Dimethyl 3-Bromo-4-hydroxyphenyl Phosphate (**8f** and **9f**). IR (CHCl₃): 3600w, 3520w, 3250m, 3000w, 2960w, 2855w, 1605w, 1590w, 1488m, 1440m, 1330w, 1260m, 1185m, 1052s, 960s, 883m, 860m, 813w. ¹H-NMR (100 MHz, CDCl₃): 3.84 and 3.92 (2d, J = 12, (CH₃O)₂PO₂--C(1)); 6.3–6.6 and 7.4–8.4 (2br., HO-C(4)); 6.50 (dd, J = 9 and 3), 6.7–7.1 (m), and 7.28 (dd, J = 3 and 1) (3H). MS: 298 (64, M^+), 296 (66, M^+), 266 (4), 264 (4), 262 (3), 231 (17), 217 (34), 202 (12), 201 (8), 189 (11), 186 (15), 184 (14), 159 (4), 155 (3), 123 (15), 113 (14), 109 (100), 105 (31), 95 (9), 93 (6), 91 (8), 79 (28), 77 (13), 63 (8), 62 (9), 53 (12), 51 (13), 47 (8), 43 (7).

7.2. Treatment of 4f with $P(OCH_3)_3/TMSCl$. Quinone 4f (499 mg, 2.67 mmol) in dry CH₂Cl₂ (3 ml) was treated with a mixture of $P(OCH_3)_3$ (0.6 ml, *ca.* 5 mmol) and TMSCl (2.4 ml, *ca.* 26.5 mmol) for 6 h according to procedure 1.3. Part (450 mg) of the residue (905 mg) obtained by evaporative workup was chromatographed (50 g of silica gel, CH₂Cl₂/AcOEt 1:1), giving, after re-chromatography of mixed fractions, 56 mg (14%) of 12f and 314 mg (80%) of a 1:1 mixture (¹H-NMR) of 8f and 9f. The remaining crude material (442 mg) was dissolved in acetone (2 ml) and treated with (CH₃O)₂SO₂ (0.2 ml, *ca.* 4.5 mmol)/K₂CO₃ (620 mg) for 6 h under reflux. Filtration, workup with CH₂Cl₂, and chromatographic separation (silica gel, CH₂Cl₂/AcOEt 1:1) gave 146 mg (36%) of 6f and 144 mg (35%) of 7f.

Dimethyl 2-Bromo-3,6-dihydroxyphenylphosphonate (12f). IR (CHCl₃): 3520m, 3600–2400m, 3005w, 2950w, 2850w, 1581m, 1452s, 1316w, 1282w, 1172m, 1135w, 1094m, 1030s, 958w, 926w, 840s. ¹H-NMR (100 MHz, CDCl₃): 3.76 (d, J = 12, (CH₃O)PO₂-C(1)); 5.42 (s, HO-C(3)); 6.88 (dd, J = 9 and 6, H-C(5)); 7.16 (d, J = 9,

H–C(4)); 10.85 (d, $J \approx 1.5$, HO–C(6)). MS: 298 (99, M^+), 296 (100, M^+), 281 (4), 279 (4), 266 (65), 264 (66), 250 (3), 236 (9), 234 (9), 217 (23), 203 (11), 202 (7), 201 (10), 185 (16), 155 (12), 135 (7), 123 (14), 113 (12), 109 (35), 107 (8), 105 (22), 95 (11), 93 (9), 79 (35), 65 (14), 53 (13), 51 (16), 47 (15), 43 (12).

8. Treatment of 2-Chloro-1,4-benzoquinone (4g) with $P(OCH_3)_3$. – Quinone 4g (513 mg, 3.6 mmol) in dry benzene (50 ml) was treated with $P(OCH_3)_3$ (0.51 ml, *ca.* 3.9 mmol) according to procedure *1.2* for 16 h. The phosphite was added under ice-cooling. Chromatography (silica gel, cyclohexane/CH₂Cl₂/AcOEt 1:1:1) of the residue and re-chromatography of mixed fractions afforded 277 mg (28%) of 6g and 451 mg (47%) of 7g. Bulb-to-bulb distillation (160°/h.v.) afforded analytical samples of 6g and 7g.

Dimethyl 2-Chloro-4-methoxyphenyl Phosphate (**6g**). IR (CHCl₃): 3005*m*, 2965*m*, 2950*w*, 2910*w*, 2860*w*, 2840*w*, 1605*w*, 1585*w*, 1492*s*, 1463*m*, 1442*m*, 1413*w*, 1285*s*, 1183*s*, 1070*s*, 1051*s*, 1037*s*, 955*s*, 883*s*, 872*s*, 861*s*, 848*m*. ¹H-NMR (300 MHz, CDCl₃): 3.78 (*s*, CH₃O-C(4)); 3.90 (*d*, J = 11.5, (CH₃O)₂PO₂-C(1)); 6.77 (*dd*, J = 9 and 3, H-C(5)); 6.95 (*dd*, J = 3 and 1, H-C(3)); 7.32 (*dd*, J = 9 and 1.5, H-C(6)). MS (*di*.): 268 (10, M^{\pm}), 266 (30, M^{\pm}), 231 (100), 216 (13), 201 (2), 159 (5), 157 (16), 143 (2), 129 (6), 123 (2), 109 (55), 93 (4), 79 (12), 65 (5), 63 (7). Anal. calc. for C₉H₁₂O₅CIP (266.62): C 40.54, H 4.54, Cl 13.30, P 11.62; found: C 40.73, H 4.72, Cl 13.37, P 11.49.

Dimethyl 3-Chloro-4-methoxyphenyl Phosphate (**7g**). IR (CHCl₃): 3005*m*, 2961*m*, 2945*m*, 2905*w*, 2860*w*, 2845*w*, 1602*w*, 1586*w*, 1493*s*, 1462*m*, 1442*m*, 1405*w*, 1282*s*, 1262*s*, 1181*s*, 1140*m*, 1063*s*, 1050*s*, 1030*s*, 970*s*, 878*m*, 860*s*. ¹H-NMR (300 MHz, CDCl₃): 3.86 (*d*, J = 11.3, (CH₃O)₂PO₂-C(1)); 3.88 (*s*, CH₃O-C(4)); 6.88 (*d*, J = 9, H-C(5)); 7.12 (*ddd*, J = 9, 3, and 1.5, H-C(6)); 7.27 (*dd*, J = 3 and 1.5, H-C(2)). MS (*di*.): 268 (23, M^{+}), 266 (68, M^{+}), 253 (6), 251 (17), 231 (4), 219 (1), 201 (1), 171 (2), 157 (9), 154 (4), 143 (2), 119 (3), 109 (100), 93 (3), 91 (2), 79 (14), 63 (6), 53 (5), 51 (4), 47 (3). Anal. calc. for C₉H₁₂O₅ClP (266.62): C 40.54, H 4.54, Cl 13.30, P 11.62; found: C 39.79, H 4.47, Cl 13.24, P 11.54.

9. Experiments with 2-Benzoyl-1,4-benzoquinone (4h). – 9.1. Dimethyl 2-Benzoyl-3,6-dihydroxyphenylphosphonate (12h). Quinone 4h (448 mg, 2.11 mmol), prepared by Ag₂O oxidation of 2,5-dihydroxy-benzophenone [49], was treated with P(OCH₃)₃ (945 mg, 7.6 mmol) and TMSCI (5.5 ml, ca. 60 mmol) in CH₂Cl₂ (2 ml) according to procedure 1.3 overnight. Part (400 mg) of the total residue (907 mg), obtained by evaporative workup, was chromatographed (silica gel, cyclohexane/CH₂Cl₂/AcOEt 1:1:2) giving 131 mg (43%) of 12h, m.p. 216°. IR (KBr): 2955w, 2850w, 1660s, 1594m, 1579m, 1482m, 1450m, 1320s, 1270s, 1232s, 1215s, 1175m, 1163w, 1153w, 1140m, 1053s, 1012m, 942w, 926w, 863m, 830s, 793m, 776m, 727w, 709s, 685w, 672m, 615w, 588s, 550w, 485m, 410m, 380w. ¹H-NMR (100 MHz, CDCl₃): 3.37 (d, J = 11, (CH₃O)₂PO-C(1)); 6,86 (dd, J = 9 and 7, H-C(5)); 7.03 (d, J = 9, further split, $W_{1/2} \approx 3$, H-C(4)); 7.3–7.8 (m, C₆H₅CO-C(2)); 9.1–9.4 (br., HO-C(3)); 9.8–10.2 (br., HO-C(6)). MS (di.): 322 (28, M⁺), 304 (41), 90 (39), 289 (100), 275 (2), 261 (3), 245 (5), 213 (2), 196 (2), 155 (3), 139 (5), 109 (6), 107 (20), 95 (3), 93 (3), 79 (8), 77 (34), 65 (2), 63 (2), 51 (9).

9.2. Dimethyl 2-Benzoyl-3,6-dimethoxyphenylphosphonate (13h). Quinone 4h (442 mg, 2.08 mmol) was treated with P(OCH₃)₃ (945 mg) and TMSCI (5.5 ml) according to procedure *1.3*. The crude material, dissolved in acetone (15 ml), was treated with $(CH_3O_2SO_2 (0.35 ml, ca. 3.7 mmol)$ and $K_2CO_3 (1.75 g)$ at reflux temp. overnight. The mixture was filtered, and the solvent of the filtrate evaporated. As TLC analysis showed an incomplete conversion, this procedure was repeated (0.3 ml of $(CH_3O_2SO_2, 1.7 g \text{ of } K_2CO_3 \text{ in 15 ml of}$ acetone). Chromatography (silica gel, $CH_2Cl_2/CH_3OH 24:1$) of the crude product (738 mg) gave 409 mg (56%) of 13h, m.p. 134°. IR (CHCl₃): 2990m, 2965m, 2910w, 2850w, 2840w, 1675s, 1596w, 1582m, 1490w, 1460s, 1450m, 1428m, 1315w, 1275s, 1255s, 1212w, 1180w, 1146w, 1045s, 964s, 925w, 890m, 827m. ¹H-NMR (300 MHz, CDCl₃): 3.51 and 3.58 (2d, J = 11.5, broadened by dynamic effects, signals coalesce at higher temp. (CH₃O₂PO-C(1)); 3.66 and 3.93 (2s, CH₃O-C(3), CH₃O-C(6)); 7.02 (dd, J = 9 and 7, H-C(5)); 7.13 (d, J = 9, H-C(4)); 7.35-7.45 (m, 2H), 7.45-7.55 (m, 1H), and 7.75-7.83 (m, 2H) (C6₄SCO-C(2)). MS (di.): 350 (75, M^+), 335 (4), 332 (17), 319 (38), 318 (53), 317 (25), 303 (42), 289 (12), 273 (100), 258 (7), 243 (17), 241 (8), 215 (8), 185 (7), 139 (7), 127 (6), 109 (8), 105 (99), 93 (11), 91 (8), 77 (73), 53 (6), 41 (12). Anal. calc. for $C_{17}H_{19}O_{6}P$ (350.31): C 58.29, H 5.47, and P 8.84; found: C 58.00, H 5.43, P 8.67.

9.3. Treatment of 4h with Neat $P(OCH_3)_3$. $P(OCH_3)_3$ (6.5 ml, ca. 55 mmol) was added to 4h (452 mg, 2.15 mmol) under N₂ (exothermic). After stirring at r.t. overnight the reagent was evaporated at reduced pressure. Chromatography (silica gel, eyclohexane/CH₂Cl₂/AcOEt 1:1:2) of the residue (897 mg) and re-chromatography of mixed fractions gave, after elution of minor amounts of non-P-containing products, 65 mg (9%) of 14h 123 mg (ca. 17%) of a mixture of 14h and 12h and 113 mg (16%) of 12h.

Dimethyl 2-Benzoyl-6-hydroxy-3-methoxyphenylphosphonate (14h). M.p. 126–128°. IR (KBr): 3040w, 2955w, 2845w, 1675s, 1595m, 1580m, 1463s, 1448m, 1437s, 1398w, 1340w, 1313m, 1302m, 1264s, 1245s, 1200m, 1183w,

1139*m*, 1062*s*, 1045*s*, 1002*m*, 999*m*, 980*w*, 893*m*, 841*s*, 825*m*, 788*m*, 772*w*, 756*w*, 730*w*, 720*w*, 705*s*, 686*w*, 669*m*, 640*w*, 613*w*, 590*s*, 568*w*, 490*w*, 443*w*, 424*w*, 412*w*, 370*w*. ¹H-NMR (100 MHz, CDCl₃): 3.45 (*d*, J = 11, (CH₃O)₂PO-C(1)); 3.61 (*s*, CH₃O-C(3)); 7.02 (*dd*, J = 9 and 7, H-C(5)); 7.20 (*dd*, J = 9 and *ca*. 1.5, H-C(4)); 7.35-7.6 (*m*, 3H) and 7.65-7.8 (*m*, 2H) (C₆H₅CO-C(2)); 10.36 (br., $W_{V_2} \approx 3$, HO-C(6)). MS (*di*.): 336 (100, M^+), 321 (7), 305 (13), 304 (58), 289 (89), 274 (27), 259 (18), 245 (4), 243 (6), 227 (4), 211 (4), 164 (4), 155 (7), 139 (11), 127 (5), 109 (12), 105 (46), 93 (9), 91 (4), 79 (9), 77 (50), 65 (5), 63 (4), 51 (11). Anal. calc. for C₁₆H₁₇O₆P (336.29): C 57.15, H 5.10, P 9.21; found: C 56.99, H 5.00, P 9.31.

10. Experiments with 2-(Methoxycarbonyl)-1,4-benzoquinone (4i) [14] [50]. – 10.1. Dimethyl 3,6-Dihydroxy-2-(methoxycarbonyl)phenylphosphonate (12i). Quinone 4i (2 g, 12.07 mmol) in dry CH_2Cl_2 (7 ml) was reacted with P(OCH₃)₃ (2.52 g, 20.3 mmol) and TMSCl (15.7 ml, ca. 170 mmol) overnight according to procedure 1.3. The addition to the reagents was done with ice-cooling. Chromatography (silica gel, cyclohexane/CH₂Cl₂/ AcOEt 1:1:1) of the crude material (2.18 g and 0.362 g, obtained by continuous extraction of the aq. phase with CH_2Cl_2) gave 1.617 g (48%) of 12i, m.p. 120°. IR (CHCl₃): 3600–2300w, 2950w, 2950w, 2920w, 2850m, 1733m, 1676m, 1590w, 1449s, 1360m, 1332m, 1263m, 1185m, 1118m, 1028s, 926w, 901m, 841m. ¹H-NMR: see [14]. MS (d:): 276 (24, M⁺), 245 (20), 244 (100), 243 (3), 216 (14), 212 (3), 186 (33), 173 (2), 171 (3), 160 (5), 122 (5), 109 (8), 108 (13), 95 (5), 94 (11), 93 (7), 79 (13), 65 (7), 53 (7), 51 (5), 47 (5), 39 (2). Anal. calc. for $C_{10}H_{13}O_7P$ (276.18): C 43.49, H 4.74, P 11.21; found: C 43.55, H 4.76, P 11.19.

10.2. Dimethyl 3,6-Dimethoxy-2-(methoxycarbonyl)phenylphosphonate (13i). A mixture of 12i (106 mg, 0.384 mmol), (CH₃O)₂SO₂ (0.11 ml, ca. 1.2 mmol), and K₂CO₃ (0.5 g) in acetone (15 ml) was boiled under reflux over night (Ar). After removal of salts by filtration, and evaporation of solvent (aspirator), the residue was worked up with CH₂Cl₂ giving 108 mg (92%) of 13i, m.p. 90–92°. IR (CHCl₃): 3030w, 2990m, 2950m, 2900w, 2850w, 2835m, 1732s, 1583m, 1460s, 1442w, 1428s, 1285s, 1255s, 1160w, 1129m, 1055–1030s, 975w, 906m, 856m, 833m. ¹H-NMR (100 MHz, CDCl₃): 3.72 (d, J = 12, (CH₃O)₂PO-C(1)); 3.76, 3.84, and 3.90 (3s, CH₃OCO-C(2), CH₃O-C(3), CH₃O-C(6)); 6.92 (dd, J = 9 and 7, H-C(5)); 7.07 (dd, J = 9 and ≈ 1 , H-C(4)). MS (di.): 304 (62, M^+), 290 (14), 289 (6), 273 (100), 272 (18), 271 (36), 259 (22), 258 (15), 257 (27), 243 (81), 240 (76), 229 (18), 227 (38), 215 (29), 214 (18), 213 (11), 212 (24), 211 (9), 199 (18), 183 (16), 148 (13), 134 (16), 127 (9), 121 (10), 109 (16), 93 (23), 79 (13), 77 (9), 76 (9), 71 (6), 63 (8), 57 (12), 43 (8).

10.3. Treatment of 4i with $P(OCH_3)_3$. Quinone 4i (810 mg, 4.88 mmol) in dry benzene (25 ml) was treated with $P(OCH_3)_3$ (7 ml, *ca.* 59 mmol) overnight according to procedure *1.2*. Part (500 mg) of the crude mixture (1.49 g) was separated by chromatography (silica gel). Elution with cyclohexane/CH₂Cl₂/AcOEt 1:1:1 and re-chromatography of mixed fractions gave 88 mg (18%) of 14i, 25 mg (*ca.* 5%) of a mixture of 14i and 12i, and 68 mg (15%) of 12i. Elution with CH₂Cl₂/AcOEt 1:1 and re-chromatography afforded 101 mg (20%) of 13i.

Dimethyl 6-Hydroxy-3-methoxy-2-(methoxycarbonyl)phenylphosphonate (14i). M.p. 95–98°. IR (CHCl₃): 3600–2400m, 3000w, 2950w, 2920w, 2845w, 1734s, 1605w, 1583w, 1462s, 1431m, 1315m, 1242s, 1120s, 1029s, 995m, 920w, 865m, 842w, 822w. ¹H-NMR (100 MHz, CDCl₃): 3.72 (d, J = 12, (CH₃O)₂PO–C(1)); 3.76 and 3.86 (2s, CH₃OCO–C(2), CH₃O–C(3)); 7.06 (dd, J = 9 and 6, H–C(5)); 7.13 (dd, J = 9 and \approx 1, H–C(4)); 10.27 (d, $J \approx$ 1, HO–C(6)). MS (di.): 290 (45, M^+), 275 (1), 259 (36), 258 (100), 243 (92), 229 (4), 228 (3), 215 (6), 201 (4), 196 (7), 185 (5), 164 (16), 137 (5), 127 (4), 109 (7), 108 (10), 93 (25), 79 (12), 65 (6), 63 (5).

11. Experiments with 5-Methoxy-1,4-naphthoquinone (5) [29]. - 11.1. Dimethyl 4,8-Dimethoxy-1-naphthyl Phosphate (17). Naphthol **48** [29] (21.5 mg, 0.105 mmol) was treated with dimethyl chiorophosphate [32] [33] (0.2 ml, 2 mmol) and diisopropylethylamine (0.09 ml, *ca.* 0.5 mmol) in CH₂Cl₂ for 20 h at r.t. (Ar). Chromatography (silica gel, CH₂Cl₂/AcOEt 1:1) gave 28 mg (85%) of **17**, m.p. 110–111°. IR (CHCl₃): 3030w, 2995m, 2955m, 2940w, 2910w, 2855w, 2835w, 1624w, 1600s, 1510m, 1462m, 1449m, 1409s, 1380s, 1369m, 1326w, 1268s, 1248s, 1147w, 1075–1035s, 1006m, 917m, 904m, 854m. ¹H-NMR (80 MHz, CDCl₃): 3.85 (*d*, *J* = 11, (CH₃O)₂PO₂-C(1)); 3.95 (*s*, CH₃O-C(4), CH₃O-C(8)); 6.69 (*d*, *J* ≈ 9) and 6.90 (*d*, *J* ≈ 8) (H-C(3), H-C(7)); 7.26 (*dd*, *J* = 8 and 3, H-C(2)); 7.39 (*t*, *J* ≈ 9, H-C(6)); 7.85 (*d*, *J* ≈ 9, H-C(5)). MS (*di*.): 312 (7, *M*⁺), 297 (4), 203 (3), 186 (5), 185 (3), 171 (12), 158 (10), 145 (5), 143 (8), 139 (3), 130 (7), 127 (16), 115 (19), *109* (100), 102 (7), 93 (3), 91 (3), 89 (4), 79 (7). Anal. calc. for C₁₄H₁₇O₆P (312.26): C 53.85, H 5.49, P 9.92; found: C 53.66, H 5.47, P 9.72.

11.2. Treatment of 5 with $P(OCH_3)_3/TMSCl$. Quinone 5 (195 mg, 1.036 mmol) in CH₂Cl₂ (15 ml) was treated with $P(OCH_3)_3$ (0.7 ml, *ca*. 6 mmol) and TMSCl (2.4 ml, *ca*. 19 mmol) for 14 days according to procedure 1.3. Methylation of the residue, obtained by evaporative workup, with (CH₃O)₂SO₂ (0.7 ml, *ca*. 7.3 mmol) and K₂CO₃ (9.2 g) in acetone (20 ml) as above and chromatography (silica gel, CH₂Cl₂/AcOEt 1:1) gave 22 mg (6.5%) of 17, 69 mg (21%) of 16 and 208 mg (200 mg (59%) after re-chromatography, silica gel, CH₂Cl₂/CH₃OH 97:3) of 15.

Dimethyl 4,5-Dimethoxy-1-naphthyl Phosphate (16). IR (CHCl₃): 3030w, 2995m, 2910w, 2855w, 2835w, 1621w, 1599m, 1583s, 1510w, 1505w, 1461m, 1455m, 1447m, 1408s, 1383s, 1360w, 1328w, 1270s, 1165w, 1155w, 1110m, 1065–1030s, 983s, 942s, 912w, 853s. ¹H-NMR (300 MHz, CDCl₃): 3.87 (d, J = 11, (CH₃O)₂PO₂–C(1)); 3.94 and 3.97 (2s, CH₃O–C(4), CH₃O–C(5)); 6.75 (d, J = 8.5, H–C(3)); 6.91 (d, J = 8.5, further split, $W_{Y_2} \approx 2$, H–C(6)); 7.38 (dd, J = 8.5 and 1.5, H–C(2)); 7.44 (t, J = 8.5, H–C(7)); 7.71 (dd, J = 8.5 and 1, H–C(8)). MS: 312 (46, M^+), 297 (3), 269 (2), 203 (7), 188 (4), 176 (13), 175 (12), 171 (34), 143 (10), 141 (10), 131 (8), 130 (7), 129 (9), 127 (10), 117 (10), 115 (27), 109 (57), 104 (10), 97 (15), 91 (60), 85 (12), 83 (18), 81 (18), 80 (35), 79 (22), 77 (15), 76 (10), 71 (20), 69 (29), 67 (16), 65 (14), 57 (38), 55 (41), 54 (22), 51 (12), 43 (100), 41 (61).

Dimethyl 1,4,8-Trimethoxy-2-naphthylphosphonate (15). IR (CHCl₃): 3080w, 3040w, 2990m, 2950m, 2940m, 2910w, 2850w, 2840w, 1613m, 1591m, 1569s, 1500w, 1455m, 1447m, 1425w, 1407s, 1346s, 1265s, 1106m, 1072s, 1030s, 976m, 885w, 863m, 830m, 812w. ¹H-NMR (300 MHz, CDCl₃): 3.86 (d, J = 11, (CH₃O)₂PO-C(2)); 3.91, 4.00, and 4.01 (3s, CH₃O-C(1), CH₃O-C(4), CH₃O-C(8)); 6.96 (d, J = 8, further split, $W_{1/2} \approx 2$, H-C(7)); 7.14 (d, J = 14, H-C(3)); 7.49 (t, $J \approx 8$, H-C(6)); 7.89 (dd, $J \approx 8$ and 1.5, H-C(5)). MS: 326 (11, M^+), 311 (4), 297 (5), 279 (4), 216 (4), 185 (5), 141 (4), 129 (3), 115 (5), 97 (6), 92 (25), 91 (47), 87 (11), 85 (66), 83 (100), 79 (6), 78 (10), 77 (6), 71 (10), 69 (11), 65 (8), 57 (19), 55 (14), 47 (24), 43 (24), 41 (22).

12. Synthesis of 2-Arylcyclohexanone 32. – 12.1. 2-Methoxy-5-(2'-oxocyclohexyl)-1,4-benzoquinone (2). To a solution of 1-morpholinocyclohexene (34) (636 mg, 3.81 mmol) in dry CH_2Cl_2 (7 ml) a solution of quinone 4a (477 mg, 3.46 mmol) in dry CH_2Cl_2 (*ca.* 10 ml) was added within 11 h at 0° (Ar). After stirring at r.t. for 6 h, the solvent was evaporated, and the dried (h.v.) residue (2-hydroxy-3-methoxy-5a-morpholino-5a,6,7,8,9,9a-hexa-hydro-dibenzofurane (33) was dissolved in 75% aq. CH_3OH (10 ml). Addition of FeCl₃ (1.34 g, 8.27 mmol) dissolved in H₂O (40 ml), followed by stirring at r.t. for 30 min (exclusion of light), workup with CH_2Cl_2 , and chromatography (*Florisil*, $CH_2Cl_2/ACOEt$ 9:1) gave 680 mg (84% based on 4a, 76% based on 34) of 2, m.p. 115° (decomp.). IR (CHCl₃): 2940m, 2905w, 2865w, 2850w, 1711s, 1677s, 1655s, 1650s, 1608s, 1490w, 1460m, 1450m, 1367m, 1313m, 1310m, 1282w, 1178s, 1122m, 1070w, 1022w, 999m, 960w, 937w, 895m, 860m. ¹H-NMR (100 MHz, CDCl₃): 1.5–2.3 (m, 6H); 2.3–2.6 (m, 2H–C(3')); 3.6–3.9 (m, H–C(1')); 3.78 (s, CH₃O–C(2)); 5.92 (s, H–C(3)); 6.44 (d, $J \approx 1$, H–C(6)). ¹³C-NMR (25.2 MHz, CDCl₃): 25.1 (C(5')); 27.6 (C(4')); 18.1.8 (C(6')); 42.2 (C(3')); 50.0 (C(1')); 56.3 (CH₃O–C(2)); 107.7 (C(3)); 131.4 (C(6)); 147.9 (C(5)); 158.5 (C(2)); 181.9 (C(4)); 186.3 (C(1)); 208.1 (C(2')). MS (*di*.): 236 (79), 234 (67, M^+), 208 (46), 206 (79), 191 (23), 179 (21), 177 (93), 165 (50), 163 (27), 153 (46), 147 (58), 135 (25), 123 (56), 91 (25), 79 (21), 77 (23), 69 (100).

12.2. Dimethyl 2,4-Dimethoxy-5-(2'-oxocyclohexyl)phenyl Phosphate (3). Quinone 2 (574 mg, 2.45 mmol) in dry CH₂Cl₂ (13 ml) was treated with P(OCH₃)₃ (0.65 ml, *ca.* 5.6 mmol) for 20 h according to procedure *1.2*. Chromatography (190 g of silica gel, CH₂Cl₂/AcOEt 1:1) of the residue (994 mg, dried at h.v.) afforded 682 mg (77%) of 3, m.p. 94.5–96.5° (CH₂Cl₂/hexane). IR (CHCl₃): 3035w, 3005s, 2960s, 2945s, 2890w, 2860m, 2845m, 1710s, 1615m, 1600w, 1510s, 1463s, 1454s, 1439s, 1404m, 1325s, 1280s, 1178s, 1125m, 1050s, 970s, 945s, 932s, 888w, 856s, 835w, 815w. ¹H-NMR (100 MHz, CDCl₃): 1.5–2.4 (m, 6H); 2.35–2.6 (m, 2H–C(3')); 3.72, 3.77, 3.84, and 3.88 (2s, and d, $J \approx 12$, (CH₃O)₂PO₂–C(1), CH₃O–C(2), CH₃O–C(4)); *ca.* 3.75 (*m. hiden by the CH₃O-signals*, H–C(1')); 6.49 (*m.* $W_{42} \approx 2$, H–C(3)); 6.98 (d, $J \approx 1.5$, H–C(6)). MS (*di.*): 358 (83, M^+), 330 (100), 315 (5), 314 (4), 301 (7), 289 (4), 288 (8), 275 (24), 262 (4), 261 (4), 255 (3), 245 (5), 226 (5), 205 (14), 189 (9), 175 (53), 161 (7), 151 (3), 147 (6), 145 (7), 138 (7), 127 (13), 109 (18), 93 (3), 91 (5), 79 (4), 77 (4), 69 (3). Anal. calc. for C₁₆H₂₃O₇P (358.32): C 53.63, H 6.47, P 8.64; found: C 53.68, H 6.48, P 8.60.

12.3. 2,4 Dimethoxy-5-(2'-oxocyclohexyl)phenyl Acetate (**32**). To phosphate **3** (169 mg 0.472 mmol) TMSBr (0.4 ml, *ca.* 3 mmol) was added (Ar). After stirring at r.t. for 1 h, the volatile components were evaporated (aspirator), and a buffer solution, consisting of AcOH (2.6 g), NaOAc (0.6 g), dioxane (12 ml), and H₂O (*ca.* 8 ml, total volume 20 ml), was added to the residue. Heating to 100° under reflux for 47 h, workup with AcOEt, acetylation (1.2 ml of Ac₂O/pyridine, overnight, azeotropical removal of reagents (hexane)), and chromatography (15 g of silica gel, cyclohexane/CH₂Cl₂/AcOEt 2:2:1) yielded 110 mg (79%) of **32**, m.p. 103.5–105° (CH₂Cl₂/hexane). IR (CHCl₃): 305*w*, 3005*m*, 2940*s*, 2890*w*, 2865*m*, 2840*m*, 1757*s*, 1710*s*, 1619*s*, 1597*w*, 1510*s*, 1462*s*, 1453*s*, 1408*m*, 1370*s*, 1322*s*, 1300*m*, 1275*w*, 1186*s*, 1175*s*, 1122*s*, 1067*w*, 1037*s*, 965*w*, 940*w*, 915*s*, 883*w*, 856*w*, 818*w*. ¹H-NMR (100 MHz, CDCl₃): 1.5–2.4 (*m*, 6H); 2.23 (*s*, CH₃CO₂-C(1)); 2.3–2.6 (*m*, 2H–C(3')); 3.73 and 3.78 (2*s*, CH₃O–C(2), CH₃O–C(4)); 3.6–3.9 (*m*, H–C(1')); 6.49 (*s*, H–C(3)); 6.74 (*s*, H–C(6)). MS (*di.*): 292 (17, M^+), 250 (100), 222 (66), 207 (5), 205 (5), 193 (9), 180 (6), 167 (11), 161 (20), 151 (3), 147 (4), 137 (7), 133 (6), 107 (2), 91 (5), 77 (3), 69 (5), 55 (2), 43 (9). Anal. calc. for C₁₆H₂₀O₅ (292.32): C 65.74, H 6.90; found: C 65.49, H 6.96.

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